

APPENDIX I

Florida Department of
Agriculture and Consumer Services

ROOFTOP HVAC REPLACEMENT
DOYLE CONNER LAB ADMIN. BUILDING

Doyle Conner Laboratory Complex
Tallahassee, Florida



Project Technical Specifications

Construction Documents
November 10, 2017

**McGinniss & Fleming
Engineering, Inc.**

Mechanical · Electrical · Fire Protection · Plumbing
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MEPF SPECIFICATIONS

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SECTION 15010 - MECHANICAL GENERAL PROVISIONS**PART 1 - GENERAL****GENERAL CONDITIONS**

The work described hereunder shall be installed subject to the Contractual Conditions for the entire Specifications.

CORRELATION

This Section of the Specifications and its accompanying Drawings are made separate for the convenience of the Contractor in preparing his bid and in no way relieves the Contractor of his responsibility to correlate the work under this Section with that of all other trades as regards the items to be furnished by his various Subcontractors, the exact location of all equipment and materials and the necessity of planning the work of all trades to avoid interference.

PLANS AND SPECIFICATIONS

Drawings and Specifications are intended to clearly set forth all work, and the detailed description is added to assist in establishing the scope and the location of the several parts of the work. Collectively, they shall govern and control the scope, character, and design of the Work, and any item called for in any one of the documents shall be as though mentioned in all.

Failure to make reference in the Specifications to any items of the work shown on the Drawings, but necessary to the completion of the Work shall not relieve the Contractor of the full responsibility to furnish the materials and perform the work of such items, in a manner comparable to other items of similar nature for which detailed Specifications are included.

PROJECT FAMILIARIZATION

The bidder is expected to visit the site and familiarize himself with conditions at the site before submitting his bid. He shall familiarize himself with the work required throughout the entire project and shall make allowances for contingencies which may occur in the interconnection of the various systems.

ALTERNATES AND ADDENDA

The Contractor shall investigate all Alternates, Addenda and Allowances as they relate to the Work of this Section.

TESTING

The Work shall include complete testing of all equipment and piping at the completion of the Work and making any connection changes or adjustments necessary for the proper functioning of the system and equipment.

WORK INCLUDED

Work covered under this Section consists of furnishing all labor, materials, tools, equipment, transportation, scaffolding, services, supervision, and performing of all operations required to properly complete all mechanical work in accordance with this Division of the Specifications and as indicated on the applicable Drawings, subject to terms and conditions of the Contract.

SUPERVISION OF WORK

The Mechanical Contractor shall have a qualified and experienced superintendent on the job when any related work is in progress.

RELATED WORK SPECIFIED ELSEWHERE

The Contractor is cautioned to note carefully other Sections of the project Specifications with their cross references to other specific standard specifications, standard detail, etc., describing work to be furnished under these Specifications as well as any mechanical work that may be shown on electrical, structural, architectural, or other drawings, in order that he may fully understand the requirements and work to be provided under this Section of the Specifications.

ORDINANCES AND REGULATIONS

All work shall conform with all local and State ordinances or regulations governing the installation of such equipment. If work as laid out, indicated or specified is recognized to be contrary to or conflicting with local ordinances or regulations, the Subcontractor shall report same to the Architect/Engineer before submitting a bid. The Architect/Engineer will then issue instructions as to procedure.

CODES AND STANDARDS

The standards of the following organizations, and individual standards named, shall be followed the same as if they were fully written herein and constitute a part of the Specification requirements except where otherwise specified: For the specific editions that are applicable see Drawings.

- National Fire Protection Associations - Standards
 - NFPA 70, National Electric Code
 - NFPA 101, Life Safety Code
 - NFPA 90-A, Installation of Air Conditioning and Ventilating Systems.
 - FL Building Code
 - FL Mechanical Code
 - FL Plumbing Code
 - Florida Fire Prevention Code
- National Board of Fire Underwriters
- SMACNA HVAC Duct Construction Standard
- ANSI/ASME B31.1 – Power Piping
- ANSI/ASME B31.9 Building Services Piping

The foregoing rules, standards, regulations, specifications, recommendations and requirements shall be followed by the Contractor as minimum requirements. They shall not relieve the Contractor from

furnishing and installing higher grades of materials and workmanship which are specified herein or indicated on the Drawings.

Any material, equipment or workmanship specified by reference to the number, symbol or title of Specification or detail, or other standard rules, codes, regulations, etc., shall comply with the latest edition amendments and revisions thereto in effect on the date of these Specifications.

The Contractor shall submit proof, if requested by the Engineer or his representative, that the materials, appliances, equipment or devices that he furnishes and installs under this Contract meet the requirements of the Underwriters' Laboratories, Inc., or Factory Mutual, as regards fire and casualty hazards.

PERMITS, INSPECTIONS AND UTILITY FEES

The Contractor shall obtain necessary permits and inspections required for work and pay all charges incidental thereto. Contractor shall coordinate all utility taps and shall pay all associated fees, impact charges, etc. Upon completion of the work the Contractor shall deliver to the Engineer a certificate of inspection and approval from the local inspection department, if required.

MINOR DEVIATIONS

The Contractor shall note that the Mechanical Drawings are intended to indicate only the extent diagrammatically, general character and location of the work included. Work intended, but having minor details obviously omitted or not shown, shall be furnished and installed complete to perform the functions intended.

Arrangements of piping, ductwork, and equipment that differ materially from the obvious intent of the Drawings will not be permitted except where necessary to avoid interferences, and only where specifically approved by the Architect/Engineer. Drawings shall be furnished showing all changes. Any change resulting in a saving in labor and materials shall be made in accordance with a Contract change order.

BASIC MATERIALS AND METHODS

The materials and methods specified in this article are to be used for work specified throughout this Section of the Specifications.

All materials and workmanship shall be of the highest quality.

Any materials on the job rejected by the Architect/Engineer shall be removed from the premises.

The installation shall be made in a workmanlike manner in accordance with acceptable industry standards except where specific procedures are called for in these Specifications, in which case they shall be followed.

Equipment shall be installed in accordance with the manufacturer's recommendations and requirements.

All materials shall be new, free of defects and of the manufacturers latest standard design.

Reference to a particular material or specific equipment by name, make or catalog number is to describe equipment which will meet the requirements of the project and is not intended to restrict bidding.

It is the intent that all of the equipment of a similar type shall be the products of the same (one) manufacturer when practicable, providing unit responsibility for each group.

REVIEW OF MATERIALS

Submittals shall be made in compliance with the General Conditions of the Contract for Construction and the following:

Submittals shall be identified by items numbers as listed in the pertinent section of the specifications and shall be accompanied by a letter of transmittal.

Certificates shall be in triplicate and where required in conjunction with other submittals shall accompany such submittals.

Materials and other items subject to approval shall not be purchased or incorporated in the work before receipt of written approval.

Submittals shall be rendered all at one time for the entire project. Partial submittals will not be accepted or acknowledged. Exception: If a few items have long shop drawing preparation time, then these items will be accepted later to avoid delaying the shop drawing procedure.

SHOP DRAWINGS

Shop Drawings are drawings, diagrams, illustrations, schedules, performance charts, brochures and other data which are prepared by the Contractor or any subcontractor, manufacturer, supplier or distributor and which illustrates some portion of the Work.

All shop drawings submitted shall bear the stamps of approval of the Contractor as evidence that the drawings have been checked by the Contractor. Any drawings submitted without this stamp of approval will not be considered and will be returned to contractor for proper resubmission. If the shop drawings show variances from the other requirements of the contract because of standard shop practice or other reason, the Contractor shall make specific mention of such variation in his letter of transmittal in order that, if acceptable, suitable action may be taken for proper adjustment. Otherwise, the Contractor will not be relieved of the responsibility for executing the work even though such shop drawings have been approved.

Submit six (6) copies of the shop drawings to be retained and additional copies as required by the Contractor, all items required under appropriate sections of the Specifications.

All materials are to be submitted in a hard cover, three ring binder. All materials are to be labeled with the pertinent Specification Section and are to be separated with dividers for each section of the Mechanical Specifications.

All materials submitted late or re-submitted shall be three-ring punched and marked with the appropriate Specification Section Numbers.

PROJECT CLOSEOUT

The Contractor shall remove all temporary work and temporary facilities prior to final pay request.

The Contractor shall clean spaces that were occupied by temporary work and temporary facilities. Remove debris, rubbish and excess materials from the sites. Burning or burying is not permitted on the sites.

Repair damages caused by installation or use of temporary facilities. Restore to original condition.

Restore grass, landscaping, hardscaping to original condition.

GUARANTEES, BONDS AND AFFIDAVITS**Warranties:**

The Contractor shall submit to the Owner all manufacturer's warranties on equipment furnished and installed under this Contract.

In addition, to the guarantee of equipment by the manufacturer of each piece specified herein, the Contractor shall also guarantee such equipment and shall be held for a period of one year from final acceptance test to make good any defects of the materials or workmanship occurring during this period, without expense to the Owner.

Affidavits:

The Contractor shall provide affidavits as required in the non-technical portion of these Specifications.

OPERATION AND MAINTENANCE DATA**Manuals and Instructions:**

The Contractor shall deliver to the Engineer, upon substantial completion of the Work, one copy of descriptive literature related to the equipment installed under this Contract, including parts lists, wiring diagrams, maintenance and operation manuals and warranties customarily supplied by manufacturers for equipment incorporated in this work. The literature shall be neatly bound in a 3-ring binder and delivered to the Engineer prior to final acceptance. The manual shall include a copy of the Control Diagrams and a complete description of the operation of the control systems.

The Contractor shall give physical demonstration and verbal instructions for proper operation and maintenance of equipment to the Owner or his designated representative. Schedule these demonstrations and instructions at the Owner's convenience.

Provide two (2) hours of tour and demonstration of all equipment installed under this project.

AS-BUILT DRAWINGS

As-Built Drawings are required. Maintain a current and legible record set (full size set) on the job. Final record prints shall be made by the contractor, legible; and each sheet shall be signed, dated and indicated as an "Asbuilt Drawing". The Contractor is solely responsible for providing accurate asbuilts.

QUALITY ASSURANCE

Products Criteria:

Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products. Items of equipment shall essentially duplicate equipment that has been in satisfactory use at least two (2) years prior to bid opening. Provide list of users upon request.

Equipment having less than a two-year use record, which in the opinion of the Engineer, provided significant benefits to the Owner such as improved energy efficiency, will be acceptable if it is a product of a manufacturer who has been regularly engaged in the manufacture of that specific type of product which has been used in similar applications for a period of two years. The Engineer reserves the right to require the Contractor to submit evidence to this effect for his approval.

Equipment Service: Products shall be supported by a service organization which maintains an adequate inventory of repair parts and is located, in the opinion of the Engineer, reasonably close to the site.

Manufacturer's Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.

Welding: Before any welding is performed submit a copy of the Welding Procedure Specification (WPS) together with the Procedure Qualification Record as required by Section IX of the ASME Boiler and Pressure Vessel Code.

Before any welder performs any welding, submit a copy of the Manufacturer's Record of Welder or Welding Operator Qualification Tests as required by Section IX of the ASME Boiler and Pressure Code. The letter or symbol (as shown on the qualification test form) shall be used to identify the work of that welder and shall be affixed, in accordance with appropriate construction code, to each completed weld.

The types and extent of non-destructive examinations required for pipe welds are shown in Table 136.4 of the Code for Pressure Piping, ANSI/ASME B 31.1.

Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Engineer prior to installation.

Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

FIRESTOPPING

Provide for firestopping of all mechanical systems. UL listed methods conforming to the situations present shall be utilized. Submit shop drawings of intended methods, including installation instructions and proof of UL Listing.

WALL, FLOOR AND CEILING PLATES

Material and Type: Chrome plated brass or chrome plated steel. Use plates that fit tight around pipes, cover openings around pipes, and cover the entire pipe sleeve projection.

Thickness: Not less than 3/32 inch for floor plates. For wall and ceiling plates, not less than 0.025 for up to 3 inch pipe, 0.035 for larger pipe.

Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, except mechanical rooms or chases. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

INSTALLATION

Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.

Install steel sleeves in all wall penetrations and seal tight to wall. Fire proof all rated walls.

Protection and Cleaning:

Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Engineer. Damaged or defective items, in the opinion of the Engineer, shall be replaced.

Protect all finished parts of equipment, such as shafts and bearings, where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water, chemical or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

Concrete and Grout: Use concrete and shrink-compensating grout, 3000 psi minimum.

Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

PAINTING

Paint all bare steel pipe, supports, hangers, fabricated parts, etc. . Prepare surfaces in accordance with the manufacturer's recommendations. Coordinate colors with existing like components or per the Owner.

Paint all cut or heat affected galvanized steel components with two coats of cold galvanizing spraypaint, ZRC Cold Galvanizing compound or equal. Prepare surfaces per the manufacturer's recommendations.

PIPE AND EQUIPMENT SUPPORTS

Generally, support in accordance with industry standards and as described in Section 15150.

Use of chain, wire or strap hangers, wood for blocking, stays and bracing, nor hangers suspended from piping above will not be permitted.

Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 1" clearance between pipe or pipe covering and adjacent work.

LUBRICATION

Field check and lubricate equipment requiring lubrication prior to initial operation.

END OF SECTION

SECTION 15150 – SUPPORTS AND ANCHORS**PART 1 - GENERAL****DESCRIPTION OF WORK**

Drawings and general provisions of Contract, including General Supplementary Conditions and Division 1 Specification section, apply to work of this section.

This section is a Division 15 Basic Materials and Methods section, and is part of each Division 15 section making reference to or requiring supports, anchors, and seals specified herein.

Extent of supports, anchors and seals required by this section is indicated on drawings and/or specified in other Division 15 sections.

Code Compliance: Comply with applicable codes pertaining to product materials and installation of supports, anchors and seals.

MSS Standard Compliance:

Provide pipe hangers and supports of which materials, design and manufacture comply with ANSI/MSS SP-58.

Select and apply pipe hangers and support, complying with MSS SP-69.

Fabricate and install pipe hangers and supports, complying with MSS SP-89.

Terminology used in this section is defined in MSS SP-90.

UL Compliance: Provide products which are Underwriters Laboratories listed.

PART 2 - PRODUCTS**ACCEPTABLE MANUFACTURERS**

Subject to compliance with requirements, provide supports and hangers by Grinnel, Michigan Hanger Company, B-Line Systems, or approved equal.

HORIZONTAL PIPING HANGERS AND SUPPORTS

Except as otherwise indicated, provide factory fabricated horizontal piping hangers and supports complying with ANSI/MSS SP-58, of one of the following MSS types listed, selected by Installer to suit horizontal piping systems, in accordance with MSS SP-69 and manufacturer's published product information. Use only one type by one manufacturer for each piping service. Select size of hangers and support to exactly fit pipe size for bare piping, and to exactly fit around piping insulation with saddle or shield for insulating piping. Provide copper plated hangers and support for copper piping systems.

Adjustable Steel Clevises: MSS Type 1.

Steel Double Bolt Pipe Clamps: MSS Type 3.

Adjustable Steel Band Hangers: MSS Type 7.

Steel Pipe Clamps: MSS Type 4.

Pipe Stanchion Saddles: MSS Type 37, including steel pipe base support and cast iron floor flange.

Vertical Piping Clamps: Except as otherwise indicated, provide factory fabricated vertical piping clamps complying with ANSI/MSS SP-58, of one of the following MSS types listed, selected by Installer to suit vertical piping systems, in accordance with MSS SP-69 and manufacturer's published product information. Select size of vertical piping clamps to exactly fit pipe size of bare pipe. Provide copper plated clamps for copper piping systems.

Two-Bolt Riser Clamps: MSS Type 8.

Four-Bolt Riser Clamps: MSS Type 42.

HANGER-ROD ATTACHMENTS

Except as otherwise indicated, provide factory fabricated hanger-rod attachments complying with ANSI/MSS SP-58, of one of the following MSS types listed, selected by Installer to suit horizontal piping hangers and building attachments, in accordance with MSS-69 and manufacturer's published product information. Use only one type by one manufacturer for each piping service. Select size of hanger-rod attachments to suit hanger rods. Provide copper plated hanger-rod attachments for copper piping systems.

Steel Turnbuckles: MSS Type 13.

Malleable Iron Sockets: MSS Type 16.

BUILDING ATTACHMENTS

Except as otherwise indicated, provide factory fabricated building attachments complying with ANSI/MSS SP-58, of one of the following MSS types listed, selected by Installer to suit building substrate conditions, in accordance with MSS SP-69 and manufacturer's published product information. Select size of building attachments to suit hanger rods.

Center Beam Clamps: MSS Type 21.

C-Clamps: MSS Type 23.

Malleable Beam Clamps: MSS Type 30.

Side Beam Brackets: MSS Type 34.

Concrete Inserts: MSS Type 18.

SADDLES AND SHIELDS

Except as otherwise indicated, provide saddles or shields under piping hangers and supports, factory fabricated, for all insulated piping. Size saddles and shields for exact fit to mate with pipe insulation.

Protection Shields: MSS Type 40; of length recommended by manufacturer to prevent crushing of insulation.

Protection Saddles: MSS Type 39; use with rollers, fill interior voids with segments of insulation adjoining insulation.

MISCELLANEOUS MATERIALS

Metal Framing: Provide products complying with NEMA STD ML 1.

Steel Plates, Shapes and Bars: Provide products complying with ANSI/ASTM A 36.

Cement Grout: Portland cement (ANSI/ASTM C 150, Type I or Type III) and clean uniformly graded, natural sand (ANSI/ATM C 404, Size No. 2). Mix at a ratio of 1.0 part cement to 3.0 parts sand, by volume, with minimum amount of water required for placement and hydration.

Heavy Duty Steel Trapezes: Fabricate from steel shapes or continuous channel struts selected for loads required; weld steel in accordance with AWS standards.

PART 3 - EXECUTION

PREPARATION

Proceed with installation of hangers, supports and anchors only after required building structural work has been completed in areas where the work is to be installed. Correct inadequacies including (but not limited to) proper placement of inserts, anchors and other building structural attachments.

Prior to installation of hangers, supports, anchors and associated work, Installer shall meet at project site with Contractor, installer of each component of associated work, and installers of other work requiring coordination with work of this section for purpose of reviewing material selection and procedures to followed in performing the work in compliance with requirements specified.

INSTALLATION OF BUILDING ATTACHMENTS

Install building attachments as required locations within concrete or structural steel for proper piping support. Space attachments within maximum piping span length indicated in MSS SP-69. Install additional building attachments where support is required for additional concentrated loads, including valves, flanges, guides, strainers, expansion joints, and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten insert securely to forms. Where concrete with compressive strength less than 2500 psi is indicated, install reinforcing bars through openings at top of inserts.

In areas of work requiring attachments to existing concrete, use self-drilling rod inserts, Phillips Drill Co., "Red-Head" or equal.

INSTALLATION OF HANGERS AND SUPPORTS

General: Install hangers, supports, clamps and attachments to support piping properly from building structure; comply with MSS SP-69. Arrange for grouping of parallel runs of horizontal piping to be supported together on trapeze type hangers where possible. Install supports with maximum spacings complying with MSS SP-69 or as listed herein, whichever is most limiting. Where piping of various sizes is to be supported together by trapeze hangers, space hangers for smallest pipe size or install intermediate supports for smaller diameter pipe. Do not use wire of perforated metal to support piping, and do not support piping from other piping.

Horizontal steel pipe and copper tube 1-1/2" diameter and smaller: support on 6-foot centers.

Horizontal steel pipe and copper tube over 1-1/2" diameter: support on 10-foot centers.

Locate pipe hangers/supports within 1' of elbow when pipe turns up or down, e.g. for supply/return piping to AHU coils/headers.

Support piping to not bear on coil headers or on flexible piping connections.

Vertical steel pipe and copper: support at each floor.

Plastic pipe: support in accordance with manufacturer's recommendations.

Fire protection piping: support in accordance with NFPA 13.

Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers and other accessories.

Paint all black steel hangers with black enamel. Galvanized steel and copper clad hanger do not require paint.

Prevent electrolysis in support of copper tubing by use of hangers and supports which are copper plated, or by other recognized industry methods.

Provision for Movement:

Install hangers and supports to allow controlled movement of piping systems and to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends and similar units.

Load Distribution: Install hangers and supports so that piping live and dead loading and stresses from movement will not be transmitted to connected equipment.

Pipe Slopes: Install hangers and supports to provide indicated pipe slopes, and so that maximum pipe deflections allowed by ANSI B31 are not exceeded.

Insulated Piping: Comply with the following installation requirements.

Shields: Where low compressive strength insulation or vapor barriers are indicated, install non-compressible insert and use a coated protective insulation shield.

Clamps: Attach clamps, including spacers (if any) to piping projecting through insulation; do not exceed pipe stresses allowed by ANSI B31.

Support fire protection piping independently of other piping.

INSTALLATION OF ANCHORS:

Install anchors at proper locations to prevent stresses from exceeding those permitted by ANSI B31, and to prevent transfer of loading and stresses to connected equipment.

Fabricate and install anchors by welding steel shapes, plates and bars to piping and to structure. Comply with ANSI B31 and with AWS standards.

Anchor Spacings: Where not otherwise indicated, install anchors at ends of principal pipe runs, at intermediate points in pipe runs between expansion loops and elbows. Make provisions for present of anchors as required to accommodate both expansion and contraction of piping.

Where expansion compensators are indicated, install anchors in accordance with expansion unit manufacturer's written instructions to limit movement of piping and forces to maximums recommended by manufacturer for each unit.

EQUIPMENT BASES

Where specified, provide concrete housekeeping bases for all floor-mounted equipment furnished as part of the work of Division 15. Size bases to extend minimum of 4" beyond equipment base in any direction; and 4" above finished floor elevation unless otherwise specified. Construct of reinforced concrete, roughen floor slab beneath base for bond, and provide steel rod anchors between floor and base. Locate anchor bolts using equipment manufacturer's templates. Chamfer top edge or corners $\frac{3}{4}$ " on all sides.

Provide structural steel stands to support equipment not floor mounted or hung from structure. Construct of structural steel members or steel pipe fittings. Provide factory fabricated tank saddles for tanks mounted on steel stands. Prime and paint with black enamel.

END OF SECTION

SECTION 15190 - MECHANICAL IDENTIFICATION**PART 1 - GENERAL****RELATED DOCUMENTS:**

Drawings and general provisions of contract, including General and Supplementary Conditions and Division-15 Specification sections, apply to work of this section.

DESCRIPTION OF WORK:

Provide identification of the following:

- Mechanical Equipment (air handlers, condensing units, terminals, VFDs, etc.)
- Mechanical Controls (panels, equipment, devices, sensors, etc.)
- Mechanical Piping (chilled water, hot water, etc.)

Provide Equipment Warantee Tags:

- Mechanical Equipment (air handlers, condensing units, fans, terminals, VFDs, etc.)

Extent of mechanical identification work required by this section is indicated on drawings and/or specified in other Division 15 sections.

Types of identification devices specified in this section include the following:

- Laminated Self adhesive Identification Materials.
- Self-Adhering Pipe Identification Materials

QUALITY ASSURANCE:

Manufacturer's Qualifications: Firms regularly engaged in manufacturer of identification devices of types and sizes required, whose products have been in satisfactory use in similar service for not less than 5 years.

Codes and Standards:

- ANSI Standards: Comply with ANSI A13.1 for lettering size, colors, and viewing angles of identification devices.

SUBMITTALS

Product Data: Submit six (6) copies of manufacturer's technical product data and installation instructions for each identification material and device required.

PART 2 - PRODUCTS**ACCEPTABLE MANUFACTURES:**

Manufacturer: Subject to compliance with requirements, provide mechanical identification materials of one of the following:

Allen Systems, Inc.
Brady (W. H.) Co.; Signmark Div.
Industrial Safety Supply Co., Inc.
Seton Name Plate Corp.

MECHANICAL IDENTIFICATION MATERIALS:

General: Provide manufacturer's standard products of categories and types required for each application. Where more than one type is specified for application, selection is Installer's option, but provide single selection for each product category. Labels and lettering shall be neat and machine made.

EQUIPMENT IDENTIFICATION MATERIALS:

Plastic or phenolic self-adhesive labels with 3/8" high stenciled letters. Labels shall be black color with white stenciling.

PAINTED IDENTIFICATION MATERIALS:

Stencils: Standard fiberboard stencils, prepared for required applications with letter sizes generally complying with recommendation of ANSI A13.1

Stencil Paint: Standard exterior type stenciling enamel; black, except as otherwise indicated; either brushing grade or pressurized spray-can form and grade.

Identification Paint: Standard identification enamel to match existing systems elsewhere in the building.

PLASTIC PIPE MARKERS:

Snap-On Type: Provide manufacturer's standard pre-printed, semi-rigid snap-on, color-coded pipe markers, complying with ANSI A13.1 and matching existing.

Pressure-Sensitive Type: Provide manufacturer's standard pre-printed, permanent adhesive, color-coded, pressure-sensitive vinyl pipe markers, complying with ANSI A13.1 and matching existing.

Small Pipes: For external diameters less than 6" (including insulation if any), provide full-band pipe markers, extending 360 degrees around pipe at each location.

Large Pipes: For external diameters 6" and larger (including insulation if any), provide either full-band or strip-type pipe markers, but not narrower than 3 times letter height.

Lettering: Comply with piping system nomenclature to match existing systems else where in the building.

Arrows: Apply printed pipe markers with arrows indicating direction of flow.

PART 3 - EXECUTION

EQUIPMENT IDENTIFICATION:

General: Coordinate names, abbreviations with the schedules on the plans.

Install equipment labels on all new and affected panels, and equipment. Place labels in conspicuous location. Ensure label does not interfere with access.

EQUIPMENT WARRANTY TAGS:

General: Warranty tags to include: manufacturer, model number, serial number, warranty end date.

Install equipment labels on all new and affected panels, and equipment. Place labels in conspicuous location. Ensure label does not interfere with access.

PIPING SYSTEM IDENTIFICATION:

General: Coordinate names, abbreviations, pipe colors and other designations used in mechanical identification work, with existing corresponding designations with plans and existing equipment. Consult with the engineer regarding conflicts with existing equipment names.

Install pipe markers of one of the following types on each system indicated to receive identification, and include arrows to show normal direction of flow:

Plastic pipe markers, with application system as indicated under "Materials" in this section.

Stenciled marker, black or white for best contrast.

Locate pipe markers as follows wherever piping is exposed to view in occupied spaces, machine room, accessible maintenance spaces and exterior non-concealed locations.

Near each valve and control device.

Near each branch, excluding short take-offs for fixtures and terminal units; mark each pipe at branch, where there could be question of flow pattern.

Near locations where pipes pass through walls or floors/ceiling, or enter non-accessible enclosures.

At access doors, manholes and similar access points which permit view of concealed piping.

Near major equipment items and other points of origination and termination.

Spaced intermediately at maximum spacing of 25' along each piping run, except reduce spacing to 15' in congested areas of piping and equipment.

On piping above removable acoustical ceilings, except omit intermediately spaced markers.

END OF SECTION

SECTION 15250 - MECHANICAL INSULATION**PART 1 - GENERAL****GENERAL CONDITIONS**

The work described hereunder shall be installed in accordance with the "Mechanical General Conditions," Section 15010.

DESCRIPTION OF WORK:

Extent of the mechanical insulation required by this section is indicated on the Drawings and schedules, and by the requirements of this section.

Types of mechanical insulation specified in this section include the following:

Piping System Insulation:
Cellular glass
Closed-cell elastomeric
Preformed fiberglass

RELATED WORK

Duct Liner is specified in Section 15891 Metal Ductwork

QUALITY ASSURANCE:

Manufacturer's Qualifications: Firms regularly engaged in the manufacture of mechanical insulation products, of types required, whose products have been in satisfactory use in similar service for not less than three (3) years.

Installer's Qualifications: Installer shall be an insulation specialty sub-contractor. A professional insulator with adequate experience and ability shall install all insulation. Firm with at least 5 years successful installation experience on projects with mechanical insulations similar to that required for this project.

Flame/Smoke Ratings: Provide composite mechanical insulation (insulation, jackets, coverings, sealers, mastics and adhesives) having flame spread index of 25 or less, and smoke developed index of 50 or less, as tested by ASTM E 84 (NFPA 255) methods.

Comply with the manufacturer's recommendations for installation of insulation materials.

SUBMITTALS

Submit to the Architect/Engineer for approval six (6) copies of brochures, technical data, performance data, and/or shop drawings of the following, and as many additional copies as required for Contractor use:

Each type of insulation material, mastics, mechanical fasteners, jacketing/bands, protective coverings, and accessories.

An insulation system schedule that includes each component of the installation for each type of duct and/or piping system for this project.

DELIVERY, STORAGE, AND HANDLING:

Deliver insulation, coverings, cements, adhesives and coatings to the site in containers with manufacturer's stamp or label, affixed and showing fire hazard indexes of products.

Protect insulation against dirt, water, and chemical and mechanical damage. Do not install damaged or wet insulation; remove from project site.

PART 2 - PRODUCTS**PIPING INSULATION MATERIALS:**

Cellular Glass Piping Insulation (limited to above-grade installations): ASTM C 552, 8 pcf density, $k=0.38$, rated to 900 degrees F operating temperature. Pittsburgh Corning Foamglass or an approved equivalent.

Joint Sealant and Finish Coat: Butter joints and apply a final surface coat of Pittcote 300.

Indoor Insulation Jacket: All service kraft reinforced foil jacket with an elastomeric polymer barrier reinforced with glass fabric. Vapor permeance less than 0.02 grains/hr.sf.in.Hg. Owens/Corning ASJ/SSL-II, Lamtec 30J or equal.

Indoor Insulation Fittings: Finish with glass fabric and vapor barrier mastic. Childers CP-30 or Pittcote 300.

Exterior Insulation Vapor Barrier: Apply a 30 mil self-sealing modified bituminous vapor barrier jacket Pittwrap CW30.

Exterior Insulation Jacket: Aluminum jacketing 0.016" thickness with bands and seal of same product. Childers Products or equal.

Fiberglass Pipe Insulation: ASTM C 547, 3 pcf density, $k=0.26$, rated to 650 degrees F operating temperature. Owens/Corning, Fiberglass

Fiberglass insulation jacket: All service kraft reinforced foil jacket. Owens/Corning, ASJ/SSL-II or an approved equivalent.

Closed Cell Elastomeric Insulation: ASTM C 534, $k=0.27$, rated to 200 degrees F operating temperature, maximum permeability = 0.20 perm-in. Armaflex AP or an approved equivalent.

PART 3 - EXECUTION

INSULATION SYSTEMS:

Duct Systems: Duct transitions are to be lined (see Ductwork specification)

Interior Chilled Water Piping: Insulate with 2" thick foam glass with ASJ cover for pipes 4" and above, and 1-1/2" thick for all others sizes. Finish with vapor barrier coat. Provide jacket as indicated.

Exterior, Mechanical Room, and Above Roof Chilled Water Piping (above grade): Insulate with 2" thick foam glass. Finish with vapor barrier coat. Provide vapor barrier jacket as indicated. Provide metal UV jacket as indicated.

Interior Heating Hot Water Piping: Insulate with 1.5" thick fiberglass insulation cover with all service jacketing.

Exterior, Mechanical Room, and Above Roof Heating Hot Water Piping (above grade): Insulate with 2" thick foam glass provide finish vapor barrier coat, and cover with aluminum jacketing.

Miscellaneous Cold Drains and Piping for Freeze Protection: Interior: Insulate with 3/4" closed cell elastomeric insulation. Seal all seams joints, etc. Exterior: Same as interior but use aluminum jacketing.

Exposed Piping within 8 feet of the floor and throughout mechanical rooms shall be finished with an aluminum jacket.

GENERAL INSTALLATION REQUIREMENTS:

Examine areas and conditions under which mechanical insulation is to be installed. Do not proceed with work until unsatisfactory conditions have been corrected in a manner acceptable to Installer.

Surfaces shall be clean and dry before attempting to apply insulation. Mechanical systems shall be turned off and the system shall be at room temperature before insulating. A professional insulator with adequate experience and ability shall install insulation.

Install insulation products in accordance with manufacturer's written instructions, and in accordance with recognized industry practices to ensure that insulation serves its intended purpose. Seal all joints, seams, etc. air and water tight.

Rated floors & partitions shall be penetrated only with insulation materials and techniques UL listed to maintain rated assembly. Any questions shall be referred to the Engineer.

Exposed/exterior piping shall be finished with an aluminum jacketing.

Insulate all hot water piping/equipment/tanks/etc. that operate above 105 deg F.

INSTALLATION OF FIBERGLASS AND ELASTOMERIC PIPING INSULATION:

Insulation is not to be installed until the piping systems have been checked and found free of all leaks, and piping is dry (achieved room temperature) and free of debris.

Provide hanger type and support shields of 18-gauge galvanized steel over or embedded in the insulation. Shield shall extend halfway up the pipe insulation cover and at least 6" on each side of the hanger. Insulation shield edges shall be hemmed. Use incompressible inserts at each hanger/support to prevent compressing insulation due to weight of pipe.

Provide standoffs and clamps for wall/floor mounted piping to accommodate insulation thickness. Insulate over clamp and seal all joints, gaps, etc. air and water tight. Use incompressible inserts at each hanger/support to prevent compressing insulation due to weight of pipe.

Securely fasten shield with straps at each end. Insulate anchors adequately to prevent moisture condensation problems.

Install insulation materials with smooth and even surfaces. Insulate each continuous run of piping with full-length units of insulation, with single cut piece to complete run. Do not use pieces or scraps abutting each other.

Clean and dry pipe surfaces prior to insulating. Butt insulation joints firmly together to ensure complete and tight fit over surfaces to be covered.

Maintain integrity of vapor-barrier jackets, and protect to prevent puncture or other damage. Gaps and openings in chilled water insulation vapor barrier will not be tolerated.

Cover valves, fittings and similar items in each piping system with equivalent thickness and composition of insulation applied to adjoining pipe. Optional: install factory molded, precut or job fabricated units or elastomeric insulation of same thickness.

Use adhesive to secure elastomeric insulation to metal surfaces. Seal seams, joints, etc. air tight. Provide removable plugs of insulation where access to ports or devices are necessary.

Extend piping insulation without interruption through walls, floors and similar piping penetrations, except where otherwise indicated.

Exposed/outdoor piping with elastomeric insulation shall be protected by aluminum jacketing.

INSTALLATION OF CELLULAR GLASS PIPE INSULATION:

Install continuous coat of insulation adhesive/bedding on piping and on insulation butt and longitudinal ends. Install insulation sections and stagger joints. Butt ends tight, wipe excess bedding, and secure insulation with aluminum bands and wrap with vapor barrier jacket along entire length and butted ends. Apply additional vapor-barrier tape where needed. Seal ends air and water tight with approved mastic.

Apply vapor-barrier jacket in accordance with the manufacturer's instructions. Insure integrity of the vapor barrier with properly applied butt strips. Repair all punctures, penetrations, and holes with tape approved by the manufacturer.

INSTALLATION OF ALUMINUM JACKETING:

Install aluminum jacketing only after insulation installation is completed. Install full-length sections and overlap joints per the manufacturer's requirements. Orient longitudinal seams at bottom of piping. Install

stainless steel or aluminum bands to secure insulation on 2' centers. Install prefabricated aluminum fittings at elbows/offsets. Seal all seams joints, openings, etc. water tight with clear/gray silicone sealant.

PROTECTION AND REPLACEMENT:

Replace damaged insulation which cannot be repaired satisfactorily, including units with vapor barrier damage and moisture saturated units.

Protection: Insulation installer shall advise Contractor of required protection for insulation work during remainder of construction period, to avoid damage and deterioration.

Seal wall penetrations with sheet metal clip angles along duct/wall perimeter and on both sides of wall.

END OF SECTION

SECTION 15510 - HYDRONIC PIPING & SPECIALTIES**PART 1 - GENERAL****GENERAL CONDITIONS**

The work described hereunder shall be installed in accordance with the "Mechanical General Conditions," Section 15010.

DESCRIPTION OF THE WORK

The extent of the work is indicated on the Drawings. In general, the work consists of, but is not limited to, the following:

- Heating hot water system
- Chilled water systems
- Valves
- Instrumentation
- Hydronic specialties

QUALITY ASSURANCE AND CODES/STANDARDS:

Construct and install piping for highest pressures and temperature in respective systems in accordance with the latest revision of the ASME Code for Pressure Piping, ANSI/ASME B31.1 and Building Services Piping, ANSI/ASME B31.9.

Qualifications for Welding Processes and Operators: ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualification."

Regulatory Requirements:

ASME Compliance: fabricate and stamp air separators and compression tanks to comply with ASME Boiler and Pressure Vessel Code, Section VIII, Division 1.

Quality Control Submittals:

Welders' certificates certifying that welders comply meet the quality requirements specified herein.

Certification of compliance with ASTM and ANSI manufacturing requirements for pipe, fittings, and specialties.

Submit reports specified in part 3 of this Section.

SUBMITTALS:

Submit to the Architect/Engineer for approval six (6) copies of brochures, technical data and/or shop drawings and as many additional copies as required for Contractor use.

Valve Product Data: Provide data from manufacturers, for each hydronic specialty and special duty valve specified. Include rated capacities of selected models, weights (shipping, installed, and operating), furnished specialties and accessories, and installation instructions. Submit manufacturer's installation instructions.

Pipe Product Data: Submit data from manufacturer regarding material properties, test data, properties data.

Pipe Fitting Data: Submit manufacturer's product data including certifications, material properties, test data, etc.

Submit copies of the Weldors' qualifications, certificates, and driver's licenses.

MAINTENANCE DATA:

Maintenance Data: for hydronic specialties and special duty valves, for inclusion in operating and maintenance manual specified in Division 1 and Division 15 Section "Basic Mechanical Requirements."

PART 2 - PRODUCTS**PIPE AND TUBING MATERIALS:**

General: Refer to Part 3 Article "PIPE APPLICATION" for identification of systems where the below specified pipe and fitting materials are used.

Steel Pipe: ASTM A 53 or A106, Schedule 40, seamless or ERW, black steel pipe, beveled ends for weld pipe.

FITTINGS:

Cast-Iron Threaded Fittings: ANSI B16.4, Class 125, standard pattern, for threaded joints. Threads shall conform to ANSI B2.1.

Malleable-Iron Threaded Fittings: ANSI B16.3, Class 150, standard pattern, for threaded joints. Threads shall conform to ANSI B2.1.

Steel Fittings: ASTM A 234, seamless or welded, for welded joints.

Preinsulated Steel Fittings: Same as above except preinsulated and with HDPE jacket.

Cast-Iron Threaded Flanges: ANSI B16.1, Class 125, raised ground face, bolt holes spot faced.

Steel Flanges and Flanged Fittings: ANSI B16.5.

Gasket Material: thickness, material, and type suitable for fluid to be handled, and design temperatures and pressures.

CPVC Plastic Fittings: ASTM D 2846 solvent cemented joints.

SPECIAL DUTY VALVES:

Two-Way Control Valves: Pressure-independent, equal percentage, forged brass body, nickel plated; chrome plated brass ball and stem, fiberglass reinforced Teflon PTFE seat, Viton O-rings, stainless steel spring, 200 psi close-off rating, 0 to 212 deg F temperature range, 5 to 50 psid maximum differential pressure across valve, 400 psi minimum pressure rating with 24 volt multi-function operator, 2 to 10 VDC, 4-20 mA operating range, spring return, 45 in-lb torque (minimum), 95 deg max rotation, and 100 second running time.

Three-Way Control Valves: Same as two way but not pressure independent and A-port equal percentage and B-port modified for common port flow.

Calibrated Plug Valves (Circuit Setter): 125 psig water working pressure, 250 deg F maximum operating temperature, bronze body, plug valve with calibrated orifice. Provide with connections for portable differential pressure meter with integral check valves and seals. Valve shall have integral pointer and calibrated scale to register degree of valve opening. Valves 2 inch and smaller shall have threaded connections and 2-1/2 inch valves shall have flanged connections.

BUTTERFLY VALVES:

Comply with MSS SP-67, Butterfly Valves. Provide butterfly valves designed for tight shut-off. Provide gear operators on all butterfly valves 6" and larger. Provide lever operators for valves under 6 inches.

Wafer type valves are prohibited.

Types of Butterfly (BF) Valves: Lug Type 3" and Larger (BF1): 200 CWP, cast iron body, cadmium plated ductile iron disc, Type 410 stainless steel stem, EPT seat. Stockham LG-712. Nibco LD 2110-3. Nibco WD 2110-5. Crane 44-FXB-TL. Milwaukee ML123B-8416.

Lug Type 3" and Larger (BF2): 150/200 CWP, cast iron body, cadmium plated ductile iron disc, Type 410 stainless steel stem, EPT seat. Stockham LG-722 and LG-721. Nibco LD 2110-5. Crane 44-FXB-G. Milwaukee ML 123B-8115.

Lug Type 4" and Larger (BF3): 175 WWP, cast iron body, nickel-plated ductile or aluminum bronze disc, Type 410 stainless steel stem, EPT seat, UL listed. Stockham LG-72U. Nibco LD 3510-8.

Grooved Type 4" and Larger (BF4): 175 WWP, cast iron body, nickel plated ductile iron or aluminum bronze disc, Type 410 stainless steel stem, EPT seat, UL listed. Stockham LG-82U. Nibco GD 1765-2.

BALL VALVES:

General: Select valve size equal to or greater than connecting pipe area, include seat ring designed to hold sealing material.

Construction: Ball valves shall be rated for 150 psi saturated steam and 600 psi non-shock cold water. Pressure containing parts shall be constructed of ASTM B-584 alloy 844, or ASTM B-124 alloy 377. Valves shall be furnished with blowout proof bottom loaded stem constructed of ASTM B-371 alloy 694 or other approved low zinc material. Provide TFE packing, TFE thrust washer, chrome plated ball and reinforced Teflon seats. Valves 1" and smaller shall be full port design. Valves 1 ¼" and larger shall be conventional port design. Stem extensions shall be furnished for use in insulated piping where insulation exceeds ½" thickness.

Comply with the following standards:

MSS SP-72. Ball Valves with Flanged or Butt Welding Ends for General Service.

MSS SP-110. Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends.

Types of Ball Valves:

Threaded Ends 3" and Smaller: Bronze two-piece full port body with adjustable stem packing. Nibco T-585-70. Stockham S216-BR-R-T. Milwaukee BA 125. Apollo 77-100.

Soldered Ends 3" and Smaller: Bronze three-piece full port body with adjustable stem packing. Nibco S-595-Y-66. Milwaukee BA350. Apollo 82-200.

Threaded Ends 3" and Smaller: Bronze two-piece full port body, UL listed (UL842) for use with flammable liquids and LP gas. Nibco T-585-70-UL.

Threaded Ends 2" and Smaller: 175 WWP, bronze two-piece body, gear operator with handwheel, indicator flag, accepts tamper switch, for fire protection, UL listed. Nibco T-505-4 and G-505-4.

Threaded Ends 2" and Smaller: 400 WWP, bronze two-piece body, for fire protection service. Nibco KT-580.

Threaded Ends 2 ½" and Smaller: 300 WWP, bronze three-piece body, gear operator with handwheel, indicator flag, accepts tamper switch, for fire protection, UL listed. Nibco T-505-4 and G-505-4.

Flanged Ends 2 ½" and Larger: Class 150, carbon steel full bore two-piece body with adjustable stem packing. Nibco F515-CS series. Apollo 88-240.

HYDRONIC SPECIALTIES:

Manual Air Vent: Bronze body and nonferrous internal parts; 150 psig working pressure, 225 deg F operating temperature; manually operated with screwdriver or thumbscrew: and having 1/8 inch discharge connection and 1/2 inch inlet connection.

Automatic Air Vent: Designed to vent automatically with float principle; bronze body and nonferrous internal parts; 150 psig working pressure, 240 degree F operating temperature; and having 1/4 inch discharge connection and 1/2 inch inlet connection.

Y-Pattern Strainers: Cast-iron body (ASTM A 126, Class B), flanged ends for 2-1/2 inch and larger, threaded connections for 2 inch and smaller, bolted cover, perforated Type 304 stainless steel basket, bottom drain connection; 125 psig working pressure.

Flexible Pipe Connections: Rubber-bellows type for chilled water service and stainless steel reinforced for heating hot water systems. Working pressure rating shall be 150 psig (minimum) at 200 deg F. Rubber bellows shall include multi-layered Kevlar tire cord fabric and solid steel retention ring for higher ratings. Flexible pipe connectors shall be same size as the connecting pipe and either screwed or ANSI flanged.

INSTRUMENTATION:

ASME and ISA Compliance: Comply with applicable portions of ASME and Instrument Society of America (ISA) standards pertaining to construction and installation of meters and gages.

Pressure Gauges: ASME B40.1, Grade A, phosphor bronze bourdon-tube type, bottom connection. Drawn steel or brass case, glass lens, 4-1/2 inches diameter. White coated aluminium scale with permanently etched markings. Accuracy of 1% of range span. Range of 2 times operating pressure.

Gauge Snubber: 1/4-inch NPS brass bushing with corrosion-resistant porous metal disc. Disc material shall be suitable for fluid served and rated pressure.

Mercury-in-glass Thermometers: Die cast case, aluminum finished in baked epoxy enamel, glass front, spring secured, 9 inches long. Adjustable joint finished to match case, 180-degree adjustment in vertical plane, 360-degree adjustment in horizontal plane, with locking device. Tube shall be red reading, mercury filled, magnifying lens. Scale shall be satin-faced, nonreflective aluminum, with permanently etched markings. Stem shall be copper-plated steel, aluminum or brass, for separable socket, length to suit installation. Accuracy shall be plus or minus 1 percent of range span or plus or minus one scale division to maximum of 1.5 percent of range span. Temperature ranges for services listed as follows:

Chilled Water	0 to 180
Hot Water	30 to 240

Thermometer Wells: Brass or stainless steel, pressure rated to match piping system design pressure; with 2-inch extension for insulated piping and threaded cap nut with chain permanently fastened to well and cap.

Test/Pete's Plugs: Shall be nickel-plated brass body, with 1/2 inch NPS fitting and 2 self-sealing valve-type core inserts suitable for inserting a 1/8 inch OD probe assembly from a dial-type thermometer or pressure gauge. Core material shall be EPDM or neoprene. Test plug shall have gasketed and threaded cap with retention chain and body of length to extend beyond insulation.

PART 3 - EXECUTION

PIPE APPLICATIONS:

Heating Hot Water: Use steel pipe with threaded joints and fittings for 2 inch and smaller, and with welded joints for 2-1/2 inch and larger.

Chilled Water: Use steel pipe with threaded joints and fittings for 2 inch and smaller, and with welded joints for 2-1/2 inch and larger.

PIPING INSTALLATIONS:

Locations and Arrangements: Drawings (plans, schematics, and diagrams) indicate the general location and arrangement of piping systems. Locations and arrangements of piping take into consideration pipe sizing and friction loss, expansion, pump sizing, and other design considerations. So far as practical, install piping as indicated.

Install piping generally parallel to walls and column center-lines, unless shown otherwise on the Drawings. Space piping, including insulation, to provide one (1) inch minimum clearance between adjacent piping and other surface.

Slope water supply and return piping at a uniform grade of 1 inch in 40 feet upward in the direction of flow.

Install branch connections to mains using Tee fittings in main with take-off out the top of the main, except for up-feed risers which shall have take-off out the top of the main line.

Install unions in pipes 2 inches and smaller, adjacent to each valve, at final connections each piece of equipment, and elsewhere as indicated. Unions are not required on flanged devices.

Install flanges on valves, apparatus, and equipment having 2-1/2 inch and larger connections.

Install flexible connectors at inlet and discharge connections to pumps (except inline pumps) and other vibration producing equipment. Support piping so no weight bears on connector. Use retention rods and/or rings when recommended by the manufacturer.

Install strainers on the supply side of each control valve, pressure reducing valve, pressure regulating valve, solenoid valve, inline pump, and elsewhere as indicated. Install nipple and ball valve in blow down connection of strainers 2 inch and larger.

Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position.

Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the Drawings.

Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the Drawings.

Thermometer Wells: In pipes 2-1/2 inch and smaller increase the pipe size to provide free area equal to the upstream pipe area.

Threaded Joints: Note the internal length of threads in fittings or valve ends, and proximity of internal seat or wall, to determine how far pipe should be threaded into joint. Align threads at point of assembly. Apply appropriate tape or thread compound to the external pipe threads (except where dry seal threading is specified). Assemble joint wrench tight. Wrench on valve shall be on the valve end into which the pipe is being threaded.

Flanged Joints: Align flanges surfaces parallel. Assemble joints by sequencing bolt tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly using torque wrench.

PIPE WELDING:

All welding shall be performed by qualified and certified welders. Welders' qualifications/certification shall be current, i.e. not more than 24 months since issuance, and fully completed by a reputable source. Welders shall submit copies of certificate and driver's license to engineer for review/approval. Maintain copies of certificates/licenses onsite. Welders shall be qualified on the size pipe utilized for this project.

Unless otherwise specified, welding shall be performed using Shielded Metal Arc Welding (SMAW), otherwise referred to as "stick" welding.

Welds require preparation of surfaces, beveling, and multiple passes.

All welds shall be inspected. The engineer reserves the right to utilize any examination procedure listed in Chapter VI of ANSI/ASME B31.1 to verify integrity of any welds in question. If welds are found to be in compliance then testing costs shall be paid by the project. Otherwise the contractor shall bear all related testing costs, weld/pipe replacement costs, additional engineering inspection or reporting costs, etc.

VALVE APPLICATIONS:

General Duty Valve Applications: The Drawings indicate valve types to be used. Where specific valve types are not indicated the following requirements apply:

Shut-off duty: use gate, ball, and butterfly valves.

Throttling duty: use globe and ball valves.

Install shut-off duty valves at supply connection to each piece of equipment, and elsewhere as indicated.

Install throttling duty valves as indicated.

Install calibrated plug valves on the outlet of each heating or cooling element and elsewhere as required to facilitate system balancing.

Install drain valves at low points in mains, risers, branch lines, and elsewhere as required for system drainage.

VALVE FEATURES

General: Provide valves with features indicated and where not otherwise indicated, provide proper valve features as determined by Installer for installation requirements. Comply with ANSI B31.1.

Valve features specified or required shall comply with the following:

Flanged: Provide valve flanges complying with ANSI B16.1 (cast iron), ANSI B16.5 (steel), or ANSI B16.24 (bronze).

Threaded: Provide valve ends complying with ANSI B2.1.

Solder-Joint: Provide valve ends complying with ANSI B16.18.

Trim: Fabricate pressure-containing components of valve, including stems (shafts) and seats from brass or bronze materials, of standard alloy recognized in valve manufacturing industry unless otherwise specified.

Non-Metallic Disc: Provide non-metallic material selected for service indicated in accordance with manufacturer's published literature.

Renewable Seat: Design seat of valve with removable disc, and assemble valve so disc can be replaced when worn.

Extended Stem: Increase stem length by 2: minimum, to accommodate insulation applied over valve.

Mechanical Actuator: Provide factory fabricated gears, gear enclosure, external chain attachment and chain designed to provide mechanical advantage in operating valve for all valves 4" and larger that are mounted more than 7' 0" above the floor, or are otherwise difficult to operate regardless of height.

HYDRONIC SPECIALTIES INSTALLATION:

Install manual air vents at high points in the system, at heat transfer coils, and elsewhere as required for system air venting. Pipe air vent drains using 1/4" soft copper and terminate at nearest safe waste. Support piping on 2' centers.

Install automatic air vents at high points in the system, heat transfer coils, and elsewhere as required for system air venting.

Install pressure/temperature ports across cooling and heating coils, control valves that do not include these fittings, and as needed for proper testing, adjusting, and balancing.

Install drain valves at low points in mains, risers, branch lines, and elsewhere as required for system drainage.

Use dielectric unions or flanges to isolate dissimilar materials.

FIELD QUALITY CONTROL

Preparation for testing: Coordinate tests with the engineer three days in advance and prepare hydronic piping in accordance with ASME B 31.9 and as follows:

Leave joints including welds uninsulated and exposed for examination during the test.

Flush system with clean water. Clean strainers.

Isolate equipment that is not to be subjected to the test pressure from the piping. If a valve is used to isolate the equipment, its closure shall be capable of sealing against the test pressure without damage to the valve. Flanged joints at which blinds are inserted to isolate equipment need not be tested.

Use ambient temperature water as the testing medium, except where there is a risk of damage due to freezing.

Examine system to see the equipment and parts that cannot withstand test pressures are properly isolated.

Subject piping system to a hydrostatic test pressure which at every point in the system is not less than 1.5 times the design pressure or at least 100 psig. The test pressure shall not exceed the maximum pressure for any vessel, pump, valve, or other component in the system under test.

After the hydrostatic test pressure has been applied for at least 15 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components as appropriate, and repeat hydrostatic test until there are no leaks. Document all tests by recording test area, setup, participant's names, test pressure, duration, and final results.

FLUSHING AND CLEANING:

Water treatment will be provided by the owner. Coordinate flushing and cleaning operation with owner's representative.

Flush entire building water piping system. Remove, clean, and replace strainer screens.

Circulate cleaning solution for 4 hours. Provide temporary circulation pump if necessary.

Final flush entire building water piping system. Remove, clean and replace strainer screens.

Close and fill system as soon as possible after final flushing to minimize corrosion.

END OF SECTION

SECTION 15764 – OUTDOOR VARIABLE AIR VOLUME AIR HANDLING UNITS**PART 1 - GENERAL****GENERAL CONDITIONS**

The work described hereunder shall be installed in accordance with the "Mechanical General Conditions," Section 15010.

DESCRIPTION OF THE WORK

In general, the work consists of, but is not limited to, the following:

Provide air handling units including factory start-up and warranties. Contractor shall visit the site and confirm layout and unit overall sizes prior to submitting shop drawings. Contractor to advise the Architect/Engineer in writing if significant changes are proposed.

RELATED WORK

Electrical power wiring is specified in the Electrical Sections.

Factory Supplied VFDs are specified in Section 15910

All utility connections, including power, controls, drains, chilled water, heating hot water; are described elsewhere.

QUALITY ASSURANCE

Air Handling Units: Certify capacity, static pressure, fan speed, horsepower and selection procedures in accordance with ARI 430.

Air Coils: Certify capacities, pressure drops and selection procedures in accordance with ARI 410.

Air-handling Unit Assembly: Shall have UL 1995 certification for safety, including use with electric heat. Units requiring electric connection shall be listed and classified by ETL and CSA as suitable for the purpose specified and indicated.

Air-handling Unit Assembly: Shall meet NFPA 90A requirements.

Outdoor AHUs: Shall be approved for use in outside High Velocity Hurricane Zones.

MANUFACTURER'S STANDARD CONSTRUCTION

Exception to these specifications: It is not the intent that any supplier is locked out based on the specifics of that manufacturer's standard construction. Prior to bid, bidders shall submit request for substitution forms and shop drawings per the Division 1 specifications. The shop drawings shall be to scale and include coil locations, coil pull area, service areas, access door swings, etc.

SUBMITTALS

Submit to the Architect/Engineer for approval six (6) copies of brochures, technical data and/or shop drawings and as many additional copies as required for Contractor use.

Performance data indicating nominal capacity, performance curves per ARI, fan power required, motor data, entering & leaving water temperatures, flow rates and pressure drops.

Submit product data, materials of construction and corrosion protection, required clearances, field connections, weight, dimensional data, specialties and accessories.

Submit installation instructions, including field-wiring diagrams, required utility connections and manufacturer's recommendations. Provide a list of components which will be shipped loose for field assembly. Identify any special handling and storage procedure necessary to protect the equipment prior to operation.

Provide O&M manuals: Include manufacturer's descriptive literature, wiring diagrams, start-up instructions, and maintenance procedures. Provide a schedule of recommended periodic inspection and preventive maintenance procedures. Provide a list of any spare parts recommended for start-up or on site storage.

WARRANTY

Provide manufacturer's standard one year parts and labor warranty.

PART 2 - PRODUCTS

GENERAL

Provide a double-walled air handling unit specifically designed for the intended service. The unit shall be factory fabricated, assembled and tested. Units shall ship fully assembled unless directed otherwise in writing by the contractor. The unit shall perform as indicated in the Schedule and shall be configured to include all components/sections indicated on the Drawings.

CASING

Unit shall be constructed of a complete frame with easily removable panels. Removal of any panel shall not affect the structural integrity of the unit. Single height coil sections shall have removable frame sections to facilitate vertical coil extraction.

Top or side lugs shall be provided for lifting the unit/sections.

Construct unit casing exterior panels of G90 galvanized.

The unit shall have a complete double wall internal liner of G60 galvanized steel.

Fan supports, structural members, panels, or flooring shall not be welded, unless aluminum, stainless steel, or other corrosion-resistant material is used. Painted welds on unit exterior steel or galvanized steel are not acceptable.

All sections shall be double-wall construction with insulation sealed between the inner and outer panels. Panel assemblies shall have thermal breaks and shall not carry an R-value of less than 13.

Base rails shall be provided, see plans for height, to fully support the unit longitudinally and transversely. Base rails shall be bolted to the cabinet.

Access Doors: Access doors shall be one piece, double-wall construction with insulation sealed between the inner and outer panels. Panel assemblies shall not carry an R-value of less than 13.

Cooling Coil Drain Pans: Drain pans for cooling coils shall be stainless steel construction. The pan shall be sloped in 4 directions toward the drain fitting. Drain pan shall have recessed bottom drain connections on both sides of the unit. Drain pan shall allow no standing water and comply with ASHRAE Standard 62.

SECTIONS AND COMPARTMENTS

Provide sections and compartments as indicated in the Drawings, and Schedules.

FANS

Provide direct drive plenum supply fan. Fan assemblies including fan, motor and sheaves shall be dynamically balanced by the manufacturer on all three planes and at all bearing supports. Manufacturer must ensure maximum fan RPM is below the first critical speed.

Fan and motor assembly shall be mounted on vibration type isolators inside cabinetry.

Units shall be certified in accordance with the central station air handling units certification program, which is based on AHRI Standard 430.

BEARINGS AND DRIVES

Bearings: Basic load rating computed in accordance with AFBMA - ANSI Standards, L-50 life at 200,000 hours heavy-duty pillow-block type, self-aligning, grease-lubricated ball bearings.

Shafts shall be solid, hot rolled steel, ground and polished, keyed to shaft, and protectively coated with lubricating oil. Hollow shafts are not acceptable.

Provide self-aligning, grease-lubricated bearings with lubrication fittings. Provide extended grease lines to drive/access side of unit casing, for all fan bearings, rigidly attached for easy service access. All bearings shall perform to L-50 200,000 hour average life.

MOTORS AND DRIVES

Units shall have internal motor and drives and shall be provided with a full size removable service door on the drive side of the fan(s).

All three-phase motors shall have a $\pm 10\%$ voltage utilization range and a 1.15 minimum service factor. Motor shall be compliant with EPACT where applicable.

Fan motors shall be heavy duty, premium efficiency, totally enclosed fan cooled (TEFC) with Class F insulation. Motors shall be rated for VFD inverter duty and labeled accordingly.

COILS

All coil sections shall be provided with drain pans for condensate removal and cleaning operations. The drain pan shall extend under the complete coil and coil-access section. Cooling coil section drain pan shall be stainless steel. Heating coil section drain pan shall be galvanized steel (G90) with anti-microbial coating. Drain fitting shall be flush with the bottom of the pan for side discharge.

Water Coils

Anti-microbial Coil Coating: All coils shall be coated with an anti-microbial: PoluAl XT MB or an approved equal

All coils shall be enclosed in an insulated coil section. Coil headers and U-bends shall not be exposed.

Coil connections shall be MPT and constructed of bronze.

Coils shall be counter flow design, constructed of copper tubes, aluminum plate fins, copper header and nozzles, stainless steel tube sheet and coil casing.

Coils shall be leak tested to 220-psig air pressure under water.

Fins shall have collars drawn, belled and firmly bonded to the tubes by means of mechanical expansion of the tubes. No soldering or tinning shall be used in the bonding process. Coils shall be mounted in the unit casing to be accessible for service and can be removed from the unit either through the side or top. Capacities, pressure drops and selection procedure shall be certified in accordance with ARI Standard 410.

DAMPERS

Provide Supply Air and Return Air Smoke Control Dampers.

Provide Outdoor Air Control Damper.

Dampers shall be premium ultra-low leak dampers.

Provide factory installed damper controls.

ELECTRICAL, VFD & CONTROLS

Unit shall be provided with factory installed and factory wired, non-fused disconnect switch.

Variable frequency drives shall be factory wired and mounted in the unit. Fan motors shall be premium efficiency.

Unit shall be provided with phase and brown out protection which shuts down all motors in the unit if the electrical phases are more than 10% out of balance on voltage, the voltage is more than 10% under design voltage or on phase reversal.

Unit shall be provided with a safety shutdown terminal block for field installation of a smoke detector which shuts down fan VFD and closes supply and return air smoke control dampers. Provide time delay control as needed.

FILTERS

Provide factory fabricated filter section of the same construction and finish as unit casing with filter guides and hinged, removable double-wall access doors.

Provide flat filter section to accommodate two-inch thick 30% efficient filters. Filters shall be removable from one side of the filter section.

Provide two sets of 2" thick 30% efficient (ASHRAE 52-76) pleated media equal to FARR 30-30.

Provide standard filter dimensions: 12", 16", 20", 24", 25", 30"

ACCESS SECTIONS

Access shall be supplied as shown on the plans. Access doors shall be provided at least on one side of each section.

PART 3 EXECUTION

AIR HANDLING UNIT DELIVERY AND SETTING

Protect units on site from physical damage and internal access. Handle carefully to avoid damage to components, enclosures, and finish. Protect coils.

Entire installation shall be in accordance with the applicable requirements of the manufacturer.

Provide 24" tall roof curbs for units, see drawing details.

Connect ductwork, piping, drains, etc. Mechanical contractor is responsible for piping condensate from unit to point of discharge.

CLEANING AND START-UP

Vacuum and wet wipe interior or unit. Remove all metal shavings and debris.

Install new air filters, lubricate bearings, verify condensate is properly trapped, piping configuration is correct, belts aligned and tensioned, all shipping braces have been removed, and fan has been test run under observation.

Perform startup and report per the manufacturer's recommendations.

END OF SECTION

SECTION 15891 - METAL DUCTWORK**PART 1 - GENERAL****GENERAL CONDITIONS**

The work described hereunder shall be installed in accordance with the "Mechanical General Conditions," Section 15010.

DESCRIPTION OF WORK:

Extent of metal ductwork is indicated on drawings and in schedules, and by requirements of this section. In general, the work consists of, but is not limited to, the following:

- Ductwork connections between RTUs and existing ductwork.
- Ductwork liner
- Smoke/fire dampers and miscellaneous accessories.

RELATED WORK

Unit Mounted Smoke Dampers and Actuators are provided with the RTUs.

QUALITY ASSURANCE:

Manufacturer's Qualifications: Firms regularly engaged in manufacture of metal ductwork products of types, materials, and sizes required, whose products have been in satisfactory use in similar service for not less than 5 years.

Installer's qualifications: Firm with at least three (3) years of successful installation experience on projects with metal ductwork systems similar to that required for project.

Codes and Standards:

SMACNA Standards: Comply with SMACNA's "HVAC Duct Construction Standards, Metal and Flexible" for fabrication and installation of metal ductwork.

NFPA Compliance: Comply with NFPA 90A "Standard for the Installation of Air Conditioning and Ventilation Systems".

SUBMITTALS:

Submit to the Architect/Engineer for approval six (6) copies of brochures, technical data and/or shop drawings of the following, and as many additional copies as required for Contractor use:

- Ductwork, materials and accessories
- fire dampers

DELIVERY, STORAGE AND HANDLING:

Handle ductwork and equipment carefully to prevent damage. Do not install damaged sections or components; replace with new.

Store ductwork and equipment in clean dry place. Protect from weather, dirt, fumes, water, construction debris, and physical damage.

PART 2 - PRODUCTS**DUCTWORK MATERIALS:**

Sheet Metal: Except as otherwise indicated, fabricate ductwork from galvanized sheet steel complying with ASTM A 527, lockforming quality; with G-90 zinc coating in accordance with ASTM A 525.

DUCTWORK LINER INSULATION MATERIALS:

Plenum Liner: Fiberglass liner with erosion resistant surface of thermosetting resin bonded glass fibers. R value is 4.3 / inch thickness. Air stream surface is to be treated with an EPA registered antimicrobial agent. ASTM C 518, k=0.23, rated to 250 deg F operating temperature, ASTM C1338 and G21 Fungi Resistance, ASTM G22 Bacteria Resistance, UL 181 Erosion Test for 4000 fpm maximum air velocity. Insulation requirements:

Ducts located exterior (outside): R>8.0, 2 inch.

MISCELLANEOUS MATERIALS:

General: Provide miscellaneous materials and products of types and sizes indicated and, where not otherwise indicated, provide type and size required to comply with ductwork system requirements including proper connections of ductwork and equipment.

Duct Sealant: Non-hardening, non-migrating mastic or liquid elastic sealant, type applicable for fabrication/installation detail, as compounded and recommended by manufacturer specifically for sealing joints and seams in ductwork.

Ductwork Support Materials: Except as otherwise indicated, provide hot-dipped galvanized steel fasteners, anchors, rods, straps, trim and angles for support of ductwork.

Fire Dampers: Dampers shall meet UL 555 for dynamic systems and shall be provided with angles, hardwares, etc. Dampers shall be air foil blade type or Style "B" out of the airstream type. Damper procurement and installation shall accommodate existing conditions. Provide damper access either via the duct or grille.

Grilles & Registers: Provide as scheduled on the drawings or an approved equivalent.

FABRICATION:

Shop fabricate ductwork of gages and reinforcement complying with SMACNA "HVAC Duct Construction Standards".

Construct supply duct for 3" static pressure.

Construct return duct for 1" negative static pressure.

Limit angular tapers to 30 degrees for contracting tapers and 20 degrees for expanding tapers.

PART 3 - EXECUTION**INSTALLATION OF METAL DUCTWORK**

Examine areas and conditions under which metal ductwork is to be installed. Do not proceed with work until unsatisfactory conditions have been corrected in a manner acceptable to installer.

Install metal ductwork in accordance with SMACNA HVAC "Duct Construction Standards". Assemble and install ductwork in accordance with recognized industry practices which will achieve air-tight and noiseless systems, capable of performing each indicated service. Install each run with minimum number of joints. Support ducts rigidly with suitable ties, braces, hangers and anchors of type which will hold ducts true-to-shape and to prevent buckling.

Use single-wall (spiral) round duct where specified and/or as needed to accommodate existing conditions.

Maintain free area equivalence when making transitions or when transforming between round and/or rectangular duct.

Seal all transverse and longitudinal joints, seams, etc. regardless of pressure class with approved duct mastic.

Routing: Field verify duct route prior to any fabrication. Coordinate layout with existing structure, suspended ceiling and lighting layouts and similar finished work.

Hangers for steel ducts shall be fabricated from sheet metal. Ducts shall be supported from the structure.

Penetrations: Where ducts pass through interior partitions and exterior walls, conceal space between construction opening and duct or duct insulation with sheet metal flanges/collars two gauges heavier than duct. Minimum width of flanges/collars shall be 1-1/2" or as required to completely seal opening. Overlap opening on rectangular openings by at least 1-1/2". Fasten to duct and substrata. Where ducts pass through fire-rated floors, walls, or partitions, provide in accordance with details and accepted industry practice.

INSTALLATION OF SMOKE/FIRE DAMPERS:

General: Install dampers in accordance with the manufacturers' installation instructions in order to maintain the UL listing. Fire dampers shall be out of the air stream as specified on the plans.

INSTALLATION OF RIGID FIBERGLASS DUCT LINER BOARD INSULATION

Application: Apply adhesive to at least 90% of the duct surface. Cut/fit duct liner to assure tight, overlapped corner joints. The top pieces shall be supported at the edges by the side pieces. Apply adhesive to all transverse, longitudinal and cut seams/joints. Secure insulation with mechanical fasteners (weld type) spaced approximately 12" on center. Coat minor tears, edges, damaged areas with a coating of adhesive. See manufacturer's recommendations for more information.

END OF SECTION

SECTION 15910 - VARIABLE FREQUENCY DRIVES**PART 1 - GENERAL****SCOPE OF WORK**

Furnish all labor, materials equipment and incidentals required and install variable frequency drives as shown on the Drawings and as specified here.

These specifications are intended to give a general description of what is required but do not cover all details that will vary in accordance with the requirements of the equipment furnished. They are, however, intended to cover the furnishing, the shop testing, the delivery and complete installation and field testing of all materials equipment and appurtenances for the variable frequency drives specified here.

DESCRIPTION OF SYSTEM

The variable frequency drives specified here will become part of a complete mechanical control system as specified in Division 15. The intention of these specifications is that the mechanical system Supplier shall furnish and coordinate the supply of the Variable Speed Drives with the balance of the equipment and controls installation so as to provide unit responsibility.

The variable frequency drives shall operate standard induction motors. Remote or automatic control of the variable frequency drive shall be as specified. The drives furnished herein shall be totally compatible with the motors to be controlled and the controls supplied.

REFERENCES

Comply with the latest applicable standards: UL-508, National Electric Code, NFPA 70, and IEEE.

QUALIFICATIONS

Variable speed drives shall be of sufficient size for the duty to be performed and shall not exceed their full rated capacity when the driven equipment is operating as specified.

All equipment furnished under these Specifications shall be new and unused and shall be the standard catalog product of the manufacturer.

The drives covered by these specifications are intended to be equipment of proven ability as manufactured by reputable manufacturers having 10 years experience in the production of similar units. The equipment furnished shall be designed, constructed and installed in accordance with the best practice and methods, and shall operate satisfactorily when installed.

For the equipment specified herein, the manufacturer shall be ISO 9001 certified.

The variable frequency drive manufacturer shall maintain and staff engineering service and repair shops throughout the United States with personnel trained to do start-up service, emergency service

calls, repair work, service contracts and training of customer personnel. In addition, the drive manufacturer shall maintain such a service and repair facility within 200 miles of the project site.

SUBMITTALS

Copies of all materials required to establish compliance with the Specifications shall be submitted in five (5) copies. Submittals shall include at least the following:

1. Shop Drawings showing all important details of construction, dimensions and anchor bolt locations.
2. Descriptive literature, bulletins, and catalog product sheets of the equipment.
3. Data on the characteristics and performance of the variable frequency drives. Data shall include certification that the variable frequency drives are warranted for use with the motors furnished and the equipment specified in Division 15 and is to be compatible with the instrumentation and control devices installed.
4. Complete Drawings shall be furnished for approval and shall consist of power and control connection diagrams, elementary or control schematics, including coordination with other electrical control devices operating in conjunction with the Variable Frequency Drive, and suitable outline drawings with sufficient details for locating conduit locations and field wiring.

OPERATING INSTRUCTIONS

Three copies of the operating and maintenance manuals shall be furnished. The manuals shall be prepared specifically for this installation and shall include all required cuts, drawings, equipment lists, descriptions, etc. that are required to instruct operating and maintenance personnel unfamiliar with such equipment.

A factory representative who has complete knowledge of proper operation and maintenance shall be provided for one (1) eight-hour day to instruct representatives of the Owner on proper operation and maintenance. This shall be done in conjunction and in cooperation with the O&M instructions to be provided for the pumps, motors, and instrumentation.

TOOLS AND SPARE PARTS

One (1) set of all special tools required for normal operation and maintenance shall be provided.

The manufacturer shall provide two spares per drive of all Owner-replaceable items such as fuses, pilot lamps, etc.

PRODUCT HANDLING

All parts shall be properly protected so that no damage or deterioration will occur from the time of shipment until installation is completed and the units and equipment are ready for operation.

Factory assembled parts and components shall not be dismantled for shipment or installation unless explicitly stated in manufacturer's installation instructions.

START-UP COMMISSIONING

The manufacturer shall provide start-up commissioning of each VFD supplied by a factory certified service technician who is experienced in start-up and repair services.

Start-up services shall include checking for verification of proper operation and installation of the VFD, its options and all interface wiring to the building automation system. All parameters of the VFD shall be checked and adjusted to within manufacturer's recommended operating ranges.

WARRANTY

All equipment supplied under this section shall be covered by a one year warranty.

The manufacturer's warranty shall be unconditional.

PART 2 - PRODUCTS

GENERAL

The Contractor shall furnish and install complete Variable Frequency Drives as described in this specification and as detailed on the applicable Drawings.

The Contractor shall be responsible for the installation and start up of the equipment covered by this specification.

CONSTRUCTION

Each Variable Frequency Drive shall consist of a 480 volt, three phase rectifier and variable frequency inverter with features, functions and options as specified.

The Variable Frequency Drives shall be rated for the specified horsepower, NEC full load current, and motor speed at 104 deg F. The variable frequency drives shall be designed to provide continuous speed adjustment of three phase motors. The variable frequency output voltage shall provide constant volts-per-Hertz excitation to the motor terminals up to 60 hertz. Two or more selectable V/Hz patterns shall be available and shall be controlled through software or adjustable hardware.

Variable Frequency Drives shall be rated for an ambient temperature of 0 degrees Celsius to 40 degrees Celsius, an altitude of up to 3,000 feet above sea level and humidity of 0 to 95% non-condensing.

Variable Frequency Drive enclosures shall be NEMA Type 1 or Type 12, wall mounted, ventilated if required by equipment manufacturer and as approved by the Engineer. The inverters shall have complete front accessibility with easily removable assemblies.

The following standard basic control features shall be provided on the inverter:

1. Start, Stop, Power On indicating lights and manual speed control. Terminations for remote mounted operator control devices shall be furnished.
2. Unidirectional operation, coast to rest upon stop.

3. Variable linear independent timed acceleration.
4. Variable torque performance from 4 to 60 Hertz.
5. Dual speed stepover, to prevent operation at two discrete speeds, adjustable.
6. The installation shall meet IEEE 519 Standards for five per cent distortion.
7. Frequency stability of 0.5% for 24 hours with voltage regulation of $\pm 2\%$ of maximum rated output voltage.
8. Phase insensitive to input power.
9. Automatic restart upon return of power following a utility outage.
10. A HAND-OFF-AUTO switch (H-O-A) or keypad button shall be provided and interface with the control sequence specified.
11. Each VFD shall have a non-resettable 0 to 99999.9 hour elapsed run time meter.
12. Each VFD shall have an optically isolated 4-20 mA input for remotely setting motor speed.
13. Each VFD shall have an optically isolated 4-20 mA output signal proportional to the motor speed. Accuracy of the signal shall be verified by comparing the signal to actual motor speed as measured in the field and set to match if required.

The following protective features shall be provided on the drive:

1. Input phase loss and phase reversal protection.
2. Electronic overcurrent trip for instantaneous overload protection.
3. Undervoltage protection of output.
4. Over frequency protection.
5. Over temperature protection.
6. Integral transient protection from input AC line transients meeting ANSI/IEEE Standard C62.41.
7. Electrical isolation between the power and logic circuits, as well as between the 115V AC control power and the static digital sequencing.
8. di/dt and dv/dt protection for converter semiconductors.
9. Units shall have an alpha-numeric or light emitting diodes for diagnostic display of overfrequency, instantaneous overcurrent, DC overvoltage, AC undervoltage/loss of phase, emergency stop, overload, and overtemperature; unit mounted.
10. A protective coating shall be applied to both sides of all printed circuit boards.
11. Input disconnect switch

The following standard independent adjustments shall be provided on the inverter:

1. Minimum speed (as required).
2. Maximum speed (as required).
3. Acceleration time 2 to 60 seconds (minimum).
4. Deceleration time 2 to 60 seconds (minimum).
5. Critical frequency avoidance.
6. Volts per Hertz profile.

The following shall be furnished with the controller:

1. Run indicating relay contacts (closes when VFD is supplying power to the motor) to be wired to Distributed Control Unit.
2. Delayed motor failure indicating relay contact (opens on failure) to be wired to Distributed control Unit.
3. Door mounted output load ammeter, voltmeter, and speed output indicating meters, or equivalent metering shown on alpha-numeric keypad display.
4. Built-in self-diagnostics.

PERFORMANCE

Drives shall have an efficiency at full load and speed that exceeds 95%. The efficiency shall exceed 90% at 50% speed and load.

Drives shall maintain the line side displacement power factor at not less than 0.95, regardless of motor speed and load.

Drives shall be capable of operating any NEMA design B squirrel cage induction motor, regardless of manufacturer, with a horsepower and current rating within the capacity of the drive.

Drives shall be capable of starting into a spinning motor without any adverse affect on the motor and without exceeding normal operating parameters of the drive.

Drives shall meet or exceed IEEE 519 for reflected harmonic distortion.

APPROVED MANUFACTURERS

Furnish units by ABB, Siemens, Cutler-Hammer, GrahamDanfoss, Square D, or Allen Bradley.

PART 3 - EXECUTION**INSTALLATION**

Installation shall be in strict accordance with the manufacturer's instructions and recommendations in the location shown on the Drawings. Field wiring shall be in accordance with the manufacturer's recommendations.

TESTING

Tests and checks: Variable frequency drives shall be tested with a motor load of full horsepower rating prior to shipment.

All printed circuit boards shall be functionally tested prior to unit installation.

After all operational tests have been performed, each drive shall undergo a burn-in test. The drive shall be burned in at 100% inductive or motor load without an unscheduled shutdown.

A copy of all tests and checks performed in the field, complete with meter readings and recordings, where applicable, shall be submitted to the Owner.

After the drives have been completely installed, and working under the direction of the manufacturer, conduct in the presence of the Engineer, such tests as necessary to indicate that operation conforms to the Specifications.

END OF SECTION

SECTION 15980 - TEST AND BALANCE**PART 1 - GENERAL****GENERAL REQUIREMENT**

Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this section.

QUALITY ASSURANCE

The Testing Contractor shall be independent of the Mechanical Subcontractor, certified by NEBB member of AABC, and shall have a registered engineer in responsible charge of the work. The engineer must be a full time, direct employee of the Testing Contractor. Outside consultants will not be accepted.

The personnel involved in performing the tests shall be experienced and specifically trained in balancing mechanical systems.

SUBMITTALS:

Prior to any test & balance work, submit the TAB agency and job supervisor qualifications for approval. Also submit TAB agenda including sample forms, system diagrams for each air and water system and a synopsis of testing and adjusting procedures.

After completion of test, submit draft test reports.

Prior to Contractors request for final completion inspections, submit final test reports.

Submit 5 copies in accordance with general submittal requirements.

DESCRIPTION OF WORK:

The TAB work shall include:

Pre-testing of existing operating conditions, see below.

Test, adjust, and set the flowrates of the outside air dampers with temporary obstructions to simulate the average dirty filter condition. Set fan flowrates to scheduled design values with an additional 0.15" w.c. pressure drop in the filter section, assuming clean filters during TAB operations.

Adjust and balance the new equipment installed under this project. This includes but is not limited to the air handler, controls, settings, etc. Test and record coil entering and leaving air temperatures, mixed air temperatures, outside air temperatures, space temperatures and setpoints, space relative humidity and setpoints, etc.

Record all test data and submit reports upon completion.

Install at each piece of mechanical equipment a "Data Sheet" showing all significant operating temperatures, pressures, amperes, voltage, brake horsepower, etc. "Data Sheet" to be enclosed in vinyl holder securely attached to the equipment or wall in the immediate area.

At the completion of the balancing contract instruct the owner's personnel in the proper operation and maintenance of each piece of equipment.

Check all control devices for proper operation, calibration and location.

Pretest the following mechanical systems:

Existing total exhaust air quantities of rooftop exhaust fans.
Existing RTU(s) Supply air systems: total air, and air flow and pressure at each main supply branch.
Existing total RTU(s) Return air systems;
Existing total RTU(s) Ventilation air systems
Existing RTU(s): Test and record full load coil entering and leaving air temperatures, mixed air temperatures, outside air temperatures, space temperatures and setpoints, space relative humidity and setpoints, etc.

Test, adjust, and balance the following mechanical systems:

RTU(s) Supply air systems: total air, and air flow and pressure at each main supply branch.
RTU(s) Return air systems;
RTU(s) Ventilation air systems
RTU(s) Chilled Water and Heating Hot Water systems; flows, temperature, pressures, etc.
Verify VFD operations and set points
Verify temperature control system operation
Verify smoke control damper operations

Testing and balancing shall not begin until the system has been completed and in full working order. The mechanical contractor shall be responsible for putting all heating, ventilating and air conditioning systems and equipment into full operation and shall continue the operation of same during each working day of testing and balancing.

The Contractor shall furnish the Test and Balance Subcontractor with a full set of Drawings and Specification, applicable submittal data, and manufacturer's performance data.

Test, adjust and balance air conditioning systems during summer season and heating systems during winter season, including at least a period of operation at outside conditions within 5 deg F wet bulb temperature of maximum summer design condition, and within 10 deg F dry bulb temperature of minimum winter design condition. Take final temperature readings during seasonal operation.

The contractor shall make any changes required for correct balance, as recommended by the balancing contractor, at no additional cost to the owner. Such changes may encompass but are not necessarily restricted to pulleys, belts, ductwork, dampers, or the addition of dampers and access doors.

Mark equipment settings, including damper control positions, valve indicators, fan speed control levers, and similar controls and devices, to show final settings. Mark with paint or other suitable, permanent identification materials.

PART 2 - PRODUCTS: (NOT APPLICABLE)**PART 3 - EXECUTION:****GENERAL**

All systems shall be tested, adjusted and balanced in accordance with applicable NEBB or AABC standards and the TAB agenda.

All instruments will have been calibrated recently and verification of calibration shall be provided with submittal data.

Coordinate TAB procedures with any phased construction requirements for the project so that usable increments of finished work may be accepted for beneficial occupancy. Systems serving partially occupied phases of the project may require balancing for each phase prior to final balancing.

The Agenda shall also include the following detailed narrative procedures, system diagrams and forms for test results.

Specific standard procedures required and proposed for each system. Additional procedures for variable flow systems shall be developed by the TAB Agency and included for review and approval.

System diagrams for each air and water system. Diagrams may be single line. In addition to the information recorded for standard AABC or NEBB procedures, report the following information:

Air handling units: Prepare pressure profile and show design and actual CFM (outside air, return air, supply air). Record pressure drops of all components (coils, heat recovery devices, filters, sound attenuators, louvers, dampers, fans) and compare with design values. Pressure profile and component pressure drops are performance indicators and are not to be used for flow measurements.

Duct distribution systems: Prepare pressure profiles from the air handling unit to the main distribution system. Make pilot tube traverses of all trunk lines and major branch lines where required for analysis of distribution system. Record residual pressures.

Report Format: Report forms shall be those standard forms prepared by the referenced standard for each respective item and system to be tested, adjusted, and balanced. Bind report forms complete with schematic systems diagrams and other data in reinforced, vinyl, three-ring binders. Provide binding edge labels with the project identification and a title descriptive of the contents.

General Information and Summary: Inside cover sheet to identify testing, adjusting, and balancing agency, Contractor, Owner, Architect, Engineer, and Project. Include addresses, and contact names and telephone numbers. Also include a certification sheet containing the seal and name, address, telephone number, and signature of the Certified Test and Balance Engineer. Include in this division a listing of the instrumentations used for the procedures along with the proof of calibration.

Calibration Reports: Submit proof that all required instrumentation has been calibrated to tolerances specified in the referenced standards, within a period of six months prior to starting the project.

AIR BALANCE:

Artificially load air filters by partial blanking or other means to produce air pressure drop midway between the clean and dirty condition. Note: Upon removal of blanking, check motor amps to avoid motor overload.

Balance systems to design ratings. Adjust fan speeds to provide design flows at actual system pressures. Set supply fan static pressure control as low as practicable and still maintain required pressure at the remote terminal units. Record rpm and full load amps.

Make pitot tube traverse of main supply ducts to verify design cfm. Seal duct access holes with rubber or metal snap-in plugs. The use of duct tape to seal access holes will not be permitted.

Record pressure drop readings across all major system components and significant drops within duct system.

Adjust outside air and return air quantities for all systems to within plus or minus 10 percent. Total supply air quantity for any system shall not be less than shown.

HYDRONIC BALANCE:

Verify that strainers have been removed and cleaned.

Check air vents at coils and high points of the water system and verify all are installed and operating freely.

Hydronic balance includes performance readings on all pumps, coils, heat exchangers, and flow measuring devices. Adjust pump flows to actual system heads by adjustment of balancing valves. Flow measuring devices take precedence over pump head readings.

Report pressure drop readings across all major system components both for flow determination and deviations between actual and design values.

Record on flow diagrams the flows and pressures obtained in each of the various circuits and modes of operation.

EQUIPMENT ELECTRICAL OPERATION:

Measure applied voltage and running load current for all fan motors and pump motors described above.

CONTROLS OPERATION:

Proper operation of all new control devices shall be verified and certified.

Verify all control valves are properly sequenced.

Verify proper operation of VFDs

Verify proper operation of Smoke Dampers

END OF SECTION

SECTION 16010 ELECTRICAL - GENERAL PROVISIONS**PART 1 - GENERAL****APPLICATION**

The work described hereunder shall be installed subject to the Contractual Conditions for the entire Specifications.

These provisions apply to all sections of Division 16 of this project except as specified otherwise in each individual section. Codes, standards, policies and requirements contained in this Section are applicable to all contract documentation.

CORRELATION

This Section of the Specifications and its accompanying Drawings are made separate for the convenience of the General Contractor / Construction Manager in preparing his bid and in no way relieves the General Contractor / Construction Manager of his responsibility to correlate the work under this Section with that of all other trades as regards the items to be furnished by various Subcontractors, the exact location of all equipment and materials and the necessity of planning the work of all trades to avoid interference.

DESCRIPTION OF WORK

Furnish all labor, materials, equipment and incidentals required to complete all electrical work as specified in this Division and as shown on the Contract Drawings. Division 16 work shall include the installation of a complete and properly operating electrical system. This system required consists basically of, and is not limited to, the following:

Extend the distribution system for lighting and power including the necessary feeders, branch circuits, installation of and connection to lighting fixtures, devices, panelboards, transformers, switches, and all other equipment shown or specified, and the connection to motors, and other power loads furnished under separate divisions.

Extend the building ground system and provide special grounds as indicated.

Connect all control devices as indicated, including all line voltage connections to equipment provided under other sections of the Specification or by other trades.

Furnish and install all necessary access panels for work performed under this section.

Modify and supplement the existing building wide supervised fire alarm and detection system. Test, put into operation and re-certify this system.

Refer to other Divisions of this specification for electrical requirements of factory installed motors, controllers, power supplies, etc. Electrical connections to equipment furnished as specified in other sections of these Specifications or shown on other than the Electrical Drawings shall be governed by this Division of the Specifications.

The bidder shall inspect the present jobsite conditions before preparing his bid. The submission of a bid will be considered evidence that such a visit and inspection was performed by the bidder and that he takes full responsibility for all factors governing his work.

The electrical work shall be complete, fully operational, and suitable in every way for the service required. Drawings are generally diagrammatic in nature and do not show all details, devices and incidental materials necessary to accomplish their intent. Therefore, it shall be understood that such devices and incidental materials required shall be furnished at no cost to the Owner.

RELATED WORK

Drawings and general provisions of Contract, including General Conditions, Supplementary General Conditions, and Special Conditions sections apply to work specified in Division 16.

The Contractor shall be aware that other divisions of these Specifications may apply to related work required to perform Division 16 requirements. All related work shall be performed in accordance with those divisions.

CONFORMANCE

If the Contractor takes no exceptions to these Specifications in the Submitted Bid, the Contractor will be held totally responsible for failure to comply.

Any exception to the Specification shall reference the affected paragraph(s), subject(s), and list benefit to the Owner.

The Owner reserves the right to have the Contractor replace installed material or equipment which does not comply with these Specifications at the Contractor's expense.

SUBMITTALS

Obtain approval before procurement, fabrication, or delivery of items to the job site. Submit manufacturers' data on the equipment listed below and as directed in other Sections of Division 16. Follow the procedures required in Division 1 of this specification. Data shall be in the form of manufacturer's descriptive data sheets and engineering drawings and will be reviewed by the Architect/Engineer before materials and equipment are delivered to the work site. Review of the submittal by the Architect/Engineer is to check for general conformance to the design intent and will not relieve the Contractor of the responsibility for

the correctness of all dimensions, conformance and the proper fitting of all parts of the work.

Circuit Breakers
Disconnect Switches
Plugs and Receptacles
Motor Starters
Fire Alarm System and Devices and Installation Drawings*

* prepared by Manufacturer or System Supplier

Submit manufacturers' names and catalog numbers for the following materials:

Conduit, Fittings, and Couplings
Boxes and Fittings
600 Volt Wire and Cables
Grounding Equipment

The Contractor shall thoroughly check the submittal for accuracy and compliance with the contract requirements. Shop drawings and data sheets shall bear the date checked and shall be accompanied by the Contractor's statement that they have been checked for conformity to the Specifications and Drawings. Submittals not so checked and noted will be returned without review.

Deliver the entire electrical submittal to the Architect/Engineer complete and in one package. An incomplete submittal will be returned to the Contractor without review.

EQUIPMENT SUBSTITUTIONS

Substitutions that do not increase installation value will not be accepted.

Contractor proposed substitutions may result in necessary changes to the construction documents. Coordination effort due to Contractor proposed substitutions shall be the complete responsibility of the Contractor. All potential conflicts are to be addressed. The Contractor shall also be responsible for any work of any other trades made necessary by the substitution. All potential conflicts with other trades are to be addressed.

The Architect's review of the proposed substitutions and coordination documents is for the benefit of the Owner and not the Contractor and does not relieve the Contractor of responsibility for making any corrections necessary to insure the Owner receives full benefit of the original design intent.

Detailed coordination documents shall be provided for any equipment that, in the opinion of the Architect/Engineer, materially differs from the design documents. This difference includes but is not limited to any equipment having:

- access requirements that differ from the design / specification

- operating characteristics that differ from the design / specification
- footprints or elevations that differ from the design / specification
- connection requirements or locations that differ from the design / specification
- venting or combustion air requirements that differ from the design / specification
- electrical characteristics that differ from the design / specification
- control requirements that differ from the design / specification
- hydronic characteristics that differ from the design / specification
- plumbing requirements that differ from the design / specification

Documentation shall include a detailed listing of all differences from the design / specification. Also included will be a detailed explanation as to why these differences should be considered equal or an improvement.

Any physical differences shall be coordinated with drawings. All Coordination Drawings shall be produced by a competent drafts person and shall be equivalent in quality, detail, and scope to the Construction Drawings.

Acceptance of the substitution as an equal will be the sole descretion of the Architect/Engineer. Items of necessary coordination or review omitted from the documentation shall be grounds for rejection of the substitution.

No cost increase to the Owner for any changes due to coordination will be considered.

CODES, INSPECTION AND FEES

Comply with the indicated edition of the following codes and ordinances. Where specific edition is not indicated, comply with the latest published edition.

American National Standards Institute - ANSI

C2 – 1994 - The National Electrical Safety Code

ANSI/IEEE C37.90.1 2012 Surge Withstand Capability (Swc) Tests For Relays And Relay Systems Associated With Electric Power Apparatus

C62.41 - 1980 Transient Voltage Surge Suppressors (2nd revision)

ANSI/NEMA MG 1 - Motors and Generators

ANSI/NEMA MG 2 - Safety and Use of Electrical Motors and Generators

American Society for Testing and Materials - ASTM

National Fire Protection Association - NFPA

NFPA 70 - 2011; The National Electrical Code

NFPA 72 – 2010;The National Fire Alarm Code

NFPA 90A – 2012; Standard for the Installation of Air Conditioning and Ventilating Systems

NFPA 101 – 2012; The Life Safety Code

NEMA ICS 1 and 2, and

Florida Building Code

FBC-B 2014; The Florida Building Code 5th Edition
FPC 2014; The Florida Fire Prevention Code 5th Edition
FBC-M 2014; The Florida Mechanical Code 5th Edition
FBC-P 2014; The Florida Plumbing Code 5th Edition

Federal Communications Commission - FCC

Insulated Cable Engineers Association - ICEA

Institute of Electrical and Electronic Engineers – IEEE

383 Vertical Flame Test

446 Recommended Practice for Emergency and Standby Power Systems for
Industrial and Commercial Applications

587 Transient Voltage Surge Suppressors

802 Specifications for Local Area Networks

National Electrical Manufacturers Association

Serving Utility Company Policies

State and Municipal Codes and Requirements

Underwriters Laboratories - UL

5 Surface Raceway

444 Communications Cable

467 Electrical Grounding and Bonding Equipment

506 Enclosures 514A Outlet Boxes and Fittings

514C Non-metallic Outlet Boxes and Fittings

869 Electrical Service Equipment

Obtain all permits required. Contractor shall pay all fees for permits and inspections.

COMPLIANCE AND REVIEW

Within two weeks of the awarding of the contract, and before any work is commenced, the Contractor shall meet with all legal authorities having jurisdiction, review all materials and details of this project, and agree on any required revisions. A letter shall be forwarded to the Architect/Engineer listing the names, dates and place of such review and the revisions required. A copy of the letter shall also be sent to the reviewing authority.

The Contractor shall also meet with each serving utility and repeat the above procedure. A letter certifying each meeting shall also be written with the information as described above.

TEMPORARY LIGHTING AND POWER

Provide temporary lighting and power during construction. The Contractor may utilize existing building distribution power for temporary and construction power. Temporary power shall be 120/240 volt, single phase.

Temporary wiring shall be done in a safe and neat manner. See Article 590 of the NEC.

Provide 30 amp, 120/240 volt single phase power points throughout the construction area such that a power point will be within fifty feet of where any saws, drills, or other electrical tool is being used. Each power point shall have a disconnecting safety switch.

Provide 20 amp receptacles with ground fault interrupting circuitry. Outdoor or otherwise exposed receptacles shall have weatherproof covers. Provide any necessary special outlets required.

Size temporary power conductors so that voltage drop is kept below 5% at maximum designed load at the delivery point.

RECORD DOCUMENTS

Prepare record documents. Record documents shall be complete and accurate and clearly show deviations to the Contract Drawings. Additionally, indicate major raceway sizes and routings, locations of all control devices, all equipment and locations to scale, and fuse and circuit breaker ratings and arrangements.

Prepare bound sets of equipment Operation and Maintenance Instructions. These instructions shall include the name and location of the system, the name and telephone number of the Contractor, and all subcontractors installing the system or equipment, and the name and telephone number of each local manufacturer's representative for the system or equipment.

Furnish bound copies of all test results required in other sections of this division.

GUARANTEES

Equipment: one (1) year from final acceptance by the Owner. Materials and labor: one (1) year from final acceptance by the Owner.

All equipment shall be warranted to be free from defects in workmanship, design and materials. If any part of the equipment should fail during the warranty period, it shall be replaced and the unit(s) restored to service at no expense to the Owner.

In addition to the guarantee of equipment by the manufacturer the Contractor shall also guarantee such equipment for a period of one (1) year from final acceptance by the Owner. The Contractor's one (1) year guarantee shall be for equipment, materials, and labor.

The manufacturer's warranty period shall run concurrently with the Contractor's warranty period. No exception to this provision will be allowed.

Additional guarantee requirements specific to certain parts or assemblies or installations may be in the General and Special Conditions, or other Sections of these Specifications.

PART 2 - PRODUCTS

EQUIPMENT AND MATERIALS

Furnish materials or equipment specified by manufacturers named.

Materials furnished shall be new, undamaged and packed in the original manufacturer's packing.

All equipment and apparatus shall bear the seal of approval of the Underwriter's Laboratory where testing and listing performance criteria has been established for like items.

Protect equipment and materials from mechanical and water damage during construction. Suitable storage facilities shall be provided. Equipment shall not be stored out-of-doors.

All items to be installed shall be free of rust and dirt. Damaged materials and equipment shall be replaced by the Contractor at no cost to the Owner.

All electrical panels, enclosures, raceways, conduit, and boxes shall be fabricated of metal unless indicated otherwise.

EQUIPMENT AND MATERIALS STANDARDS

Design and fabrication of electrical equipment and materials:

The American National Standards Institute (ANSI)
The American Society of Mechanical Engineers (ASME)
The American Society for Testing and Materials (ASTM)
The Institute of Electrical and Electronic Engineers (IEEE)
The National Electrical Manufacturers Association (NEMA)
The Occupational Safety and Health Administration (OSHA)
The Underwriters Laboratories (UL)
The National Fire Protection Association (NFPA)

Comply with the latest edition and revisions of these codes and standards.

EQUIPMENT RATINGS

Horsepower and wattages of equipment shown on the Drawings are estimated and comply with a certain basis of design. It is the Contractor's responsibility to coordinate with, and furnish proper connections to equipment substituted and accepted as equivalent to the basis of design.

Conduit, wire, disconnects, fuses, and circuit breakers shall be sized to suit the horsepower and wattage of equipment actually furnished. However, conduit, boxes, wire or disconnects shall not be sized smaller than shown on the Drawings.

PART 3 - EXECUTION

QUALITY ASSURANCE

Installer's Qualifications: At least three years of successful installation experience on projects with electrical work similar to that required for this project.

Manufacturer's Qualifications: Manufacturers regularly engaged in the manufacture of electrical components and equipment of the types and sizes required, whose products have been in satisfactory use in similar service for not less than five years.

Electrical work shall be performed by experienced persons skilled in the trade.

Work shall be supervised by a licensed journeyman or master electrician who shall be on the job site at all times while work is in progress.

Work shall be done neatly and in keeping with good practice and conventions of the trade. The electrical installation shall be of high quality, and of the performance level associated with top level commercial electrical installations as determined by the Architect/Engineer and the National Electrical Code.

IDENTIFICATION

Provide laminated plastic nameplates for each panelboard, automatic transfer switch, safety disconnect, equipment enclosure and all other major pieces of equipment installed or modified as part of this contract.

Furnish all starters, disconnect switches and control panels with engraved name plates identifying the equipment served. Attach nameplates to equipment, aligned with structural features of equipment, with two pressure pins or #4 stainless steel screws, nuts, and lockwashers.

Identification of flush mounted panelboards and other cabinets shall be on the inside of the cabinet only.

Panelboards shall have typewritten directories with all loads thoroughly described for each circuit. Update existing panelboards and their directories to reflect new work.

CLEANING AND PAINTING

Clean all equipment and boxes thoroughly inside and outside at the completion of installation. Do not leave dirt and debris inside panelboard and equipment cabinets, device and junction boxes, etc.

Paint all exposed conduit and wiremold installed on painted surfaces to match surrounding surface. Paint exposed threads on conduits and touch up all scratches in galvanized pipe and fittings with a high quality cold galvanizing compound.

Touchup scratched or marred surfaces of lighting fixtures, panelboards, motor control centers, switchboards, etc. with paint furnished by the equipment manufacturer specifically for the purpose.

TESTS

Contractor shall test all wiring for shorts and all equipment for proper grounding before energizing. Equipment shall be thoroughly checked and adjusted for proper operation. Check motors for proper rotation before energizing and adjust if necessary.

END OF SECTION

SECTION 16100 BASIC MATERIALS AND METHODS**PART 1 - GENERAL****SCOPE OF WORK**

Furnish all labor, materials and equipment and incidentals required to construct and install the complete electrical systems as indicated on the Drawings and as specified in this Section.

STANDARD OF MATERIALS

All materials, equipment and apparatus covered by this specification shall be new, of current manufacture and shall bear the seal of approval of the Underwriters' Laboratories.

All equipment and materials shall have ratings established by a recognized independent agency or laboratory. The Contractor shall apply the items used on this project within the ratings and subject to any stipulations or exceptions established by the independent agency or laboratory.

All conduits and raceways, wire, devices, panelboards, switches, etc. of a given type shall be the product of one manufacturer.

SUBMITTALS

Manufacturer's data and shop drawings for all components, fixtures, assemblies and accessories indicated in this Division. Submit in accordance with Division 1.

PART 2 - PRODUCTS**RIGID CONDUIT, TUBING AND FITTINGS**

Rigid steel conduit: zinc coated, threaded type conforming to the requirements of UL 6 and ANSI C80.1 standards. Zinc coating shall be applied to both inner and outer surfaces.

Intermediate metal conduit: hot-dipped galvanized, threaded type conforming to the requirements of UL 1242 and ANSI C80.6 standards.

A fitted thread protector shall protect threaded ends from damage during shipment and handling.

Fittings for rigid steel and IMC conduit: zinc coated, threaded type, conforming to Federal Specification W-F-408.

Electrical Metallic Tubing (EMT): UL 797 and ANSI C80.3 standards.

Fittings for electrical metallic tubing: Federal Specification W-F-408. Steel compression type, galvanized or cadmium plated, and suitable for location of installation. Conduit bushings shall be metallic with insulated throats. Insulating grounding type bushings shall be provided where required under "Grounding". EMT connectors shall be similar to T&B "Insuline" with completely insulated throats. Field applied insulated throats are not acceptable.

Acceptable Metal Conduit and Tubing Manufacturers:

EMT: Allied Tube & Conduit Co.
Wheatland Tube Co.
Triangle PWC, Inc.

Fittings: Steel City
Thomas & Betts (T&B)
Raco Inc.

FLEXIBLE METAL CONDUIT, COUPLINGS AND FITTINGS

Flexible metal conduit for dry interior applications: Federal Specification WW-C-566 and UL 1, continuous, spiral wound galvanized steel type.

Fittings (connectors) for flexible metal conduit: UL E 23018. Squeeze Type malleable iron zinc plated.

Flexible metal conduit for damp or exterior applications: liquid tight, UL listed, spiral wound galvanized steel with PVC outer jacket.

Fittings for liquid tight conduit: Federal Specification W-F-406. Provide cadmium plated, malleable iron fittings with compression type steel ferrule and gasket sealing rings and insulated throats.

Acceptable Metal Conduit and Fittings Manufacturers:

FMC: Alflex Corp.
American Flexible Conduit Co.
Anaconda Metal Hose, ANAMET Inc.

FMC Fittings: Steel City
Thomas & Betts (T&B)
Raco Inc.

Wall and Floor Seals: O-Z/Gedney Co.
Spring City Electrical Mfg. Co.

Chase Technology Corp.

CONDUIT MOUNTING EQUIPMENT

Hangers, rods, backplates, beam clamps etc. shall be hot-dipped galvanized iron or steel. They shall be as manufactured by the Appleton Electric Co., Thomas and Betts Co., Unistrut Corp., or approved equal.

JUNCTION BOXES

Sheet Steel Outlet Boxes: conform to UL 514A, "Metallic Outlet Boxes, Electrical", UL 514B, "Fittings for Conduit and Outlet Boxes, Covers, and Box Supports", and NEMA OS1, "Sheet Steel Outlet Boxes, Device Boxes, Covers, and Box Supports".

Sheet Steel: Flat-rolled, code gauge galvanized steel.

Acceptable Manufacturers: Sheet-steel boxes shall be manufactured by RACO, Steel City or equal.

All junction boxes and pull boxes shall be sized per NEC requirements and be of the proper NEMA classification for the locations where they are installed. Where boxes occur above other than lift-out ceilings, access panels must be provided.

Wet location covers shall meet NEC wet location requirements (shall comply with NEC 2011 Article 406.9 (B)(1)). Covers shall be "in-use" type and shall mount vertically or horizontally and be of gasketed heavy-duty polycarbonate construction with clear cover with lockable hasp for 1/8" shank lock.

OUTDOOR BOXES

Cast Aluminum Boxes: exposed, exterior locations; copper free aluminum, threaded raceway entries, and features and accessories suitable for each location including mounting ears, threaded screw holes for devices, and closure plugs.

Boxes shall have a rear opening in addition to necessary top and bottom openings. Boxes shall be provided complete with a minimum of two closure plugs and self-threading ground screw. Boxes shall have a thermoset, baked enamel silver gray finish. Weatherproof cover plates for one or two devices shall be furnished for each box as required.

Covers shall be of heavy duty die-cast construction. Mounting screws shall be stainless steel. Covers shall have a thermoset, baked enamel silver gray finish and be equipped with a sealing gasket. Covers shall be equipped with a hasp-type locking tab.

LOCATION OF OUTLETS

The approximate locations of outlets, etc. are shown on the drawings. The exact locations shall be determined at the building.

It is the responsibility of the Contractor to note the locations and heights of cabinets, counters, shelving units, etc. before the installation of outlets.

CONDUIT BODIES

Conduit bodies shall be constructed of galvanized or cadmium plated malleable iron or copper-free aluminum. Galvanized steel or aluminum covers and gaskets shall be supplied.

LB's 3" and greater shall be mogul type with domed covers.

CONDUCTORS

Compliance: Provide wires, cables and connectors that comply with the following standards as applicable:

UL Standard 83	Thermoplastic Insulated Wires and Cables
UL Standard 486A	Wire Connectors and Soldering Lugs for Use with Copper Conductors
UL Standard 854	Service Entrance Cable
NEMA/ICEA WC-5	Thermoplastic Insulated Wire and Cable for the Transmission and Distribution of Electrical Energy
NEMA/ICEA WC-8	Ethylene Propylene Rubber Insulated Wire and Cable for the Transmission and Distribution of Electrical Energy
IEEE Standard 82	Test procedures for Impulse Voltage Tests on Insulated Conductors

Wire and cable manufactured more than twelve months before delivery to the jobsite shall not be used.

All conductors shall be soft-drawn copper of not less than ninety-eight percent (98%) conductivity, with NEC Type THW, THHN, or THWN for No. 4 and smaller, and Type RHW, THW, or THWN for No. 2 and larger, 600 volt insulation.

Jackets: Factory applied nylon or PVC external jacketed wires and cables for installation in raceways and where indicated.

Color coding of all ungrounded service, feeder, and branch circuits conductors shall be required according to the following convention:

120/208 Volt, 3 phase: black, red, and blue

277/480 Volt, 3 phase: brown, orange, and yellow

Ground wires shall be green and neutrals shall be white. Isolated grounding conductors shall be green with yellow stripe or green with applied yellow tape to indicate isolated ground. Green and white shall be used for these purposes only. Where grounded conductors of different systems are installed in the same raceway, box, auxiliary gutter, or other type of enclosure, each grounded conductor shall be individually identified by system. Additional grounded conductors shall be white with a readily distinguishable colored stripe, other than green, running along the insulation.

Conductors No. 12 AWG through No. 10 AWG shall be solid and No. 8 AWG and larger shall be stranded. No conductors smaller than No. 12 AWG shall be used except as otherwise noted.

Control conductors shall be No. 14 AWG Type TW, stranded unless indicated otherwise.

Multi-conductor control cable shall be stranded copper, 600 volt polyvinyl chloride insulated and jacketed Type PNR.

Acceptable manufacturers: Anaconda Wire and Cable Co., General Electric Co., Okonite Co., Southwire Co., or Rome Cable Co.

CABLES AND CABLE ASSEMBLIES

Cables and cable assemblies for variable frequency drive (VFD) application shall conform to the following: 4-conductor, (3) stranded tinned copper ungrounded conductors plus (1) grounding conductor with cross linked polyethylene XLP insulation. Overall metal foil shielding plus tinned copper braided shielding not less than 85 per cent coverage. Tinned copper drain wire, polyvinyl chloride PVC jacket. Grounding wire shall be not less than #10AWG.

Acceptable manufacturer: Belden Type 2950x, rating as noted on plans.

CABLE AND WIRE SPLICES

General: the materials shall be compatible with the conductors, insulations and protective jackets of the respective cables and wires. Use connectors with ampacity and temperature ratings equal to or greater than those of the wires upon which used.

In locations where moisture might be present, the splice shall be watertight and submersible.

Connectors: UL 486A. Aluminum and aluminum alloy fittings will not be accepted. Connectors shall be plated with tin or tin alloy.

Conductor Sizes No. 6 AWG and Larger: Splices in conductors shall be made with indenter, crimp connectors and compression tools or with bolted clamp type connectors to insure a satisfactory mechanical and electrical joint.

WIRE AND CABLE MARKERS

Wire and cable markers shall be "Omni-Grip" as manufactured by Brady Worldwide, Inc., or equal.

Wire and cables with diameters exceeding the capacity of the "Omni-Grip" shall be marked with pre-printed, self-adhesive vinyl tapes as manufactured by Brady Worldwide, Inc., 3M Co., or equal.

RECEPTACLES

Receptacles shall be furnished and installed where shown on the drawings and shall conform to the following requirements:

Grounding type duplex receptacle: rated 20 amperes, 125 volt, 2 wire, 3 pole with grounded shunt (yoke permanently grounded to third clip), NEMA Configuration No. 5-20R, and conforming to Federal Specification W-C-596F (submit proof of compliance).

All receptacles listed on the drawings shall be specification grade receptacles.

All exterior devices shall be designed for the application and shall be installed in a waterproof enclosure with proper cover.

Acceptable manufacturer: Eagle, GE, Hubbell, Leviton or Pass and Seymour.

CIRCUIT BREAKERS INSTALLED IN EXISTING PANELS

Circuit breakers installed in existing panels shall have an A.I.C. rating equal to that of the panel in which they are installed.

SAFETY DISCONNECT SWITCHES

Compliance: NFPA 70 National Electrical Code, UL 98, "Enclosed and Dead Front Switches", NEMA Publication KS1, "Enclosed Switches", and NEMA KS 250, "Enclosures for Electrical Equipment (1000 Volts Maximum)".

Safety switches shall be provided for all motors and equipment indicated or required by the National Electrical Code.

Safety switches shall be Type "HD" (heavy duty) unless noted otherwise, fused or non-fusible as indicated with number of poles as shown or required. Safety switches for equipment may be non-fused only if equipment is UL tested with circuit breaker protection.

Fuses: general use, dual element time-delay, current limiting. Manufactured by Bussman, Littlefuse, Edison, or equivalent.

Safety switches for indoor general purpose application shall be NEMA 1 and for exterior application shall be NEMA 3R.

Acceptable manufacturer: provide safety switches manufactured by Cutler-Hammer, Square D, or Siemens.

Construction: Gray baked enamel finish. NEMA 3R enclosures shall be manufactured from galvanized steel.

Ratings: Fusible disconnects shall be 240 or 600 volt rated depending on the service voltage.

Fusible disconnects shall be furnished with Class R fuses of the indicated ampere rating (up to 600 amps) and be equipped with rejection clips.

Fusible disconnects shall be UL listed for 200,000 RMS symmetrical ampere short circuit current when equipped with Class R or Class L fuses.

Lugs shall be front removable and be UL listed for aluminum or copper conductors at 60 degrees C or 75 degrees C.

Disconnect switches shall be horsepower rated.

GROUNDING AND BONDING

Conductors: type THW, THHN/THWN, or RHW to match power supply wiring.

Bonding Jumper Braid: copper braided tape, constructed of 30 gage bare copper wires and properly sized for application.

Flexible Jumper Strap: flexible flat conductor, 48,250 circular mils, with copper bolt hole ends sized for 3/8" diameter bolts.

NAMEPLATES

Nameplates: 0.125 inch thick laminated plastic; white and black finish; rectangular shaped; minimum of 1.0 X 2.5 inches with 0.25 inch high block style engraved lettering.

PART 3 - EXECUTION

RACEWAY INSTALLATION

All interior and above grade exterior wiring shall be installed in a metal conduit and all embedded in concrete or below grade wiring shall be in PVC conduit unless indicated otherwise on the drawings.

Exterior low voltage (less than 50 volts) wiring may be installed in liquid tight, non-metallic flexible conduit ("Sealtite") where installation is above grade and not subject to damage.

No conduit smaller than 3/4 inch electrical trade size shall be used, nor shall any have more than three 90 degree bends in any one run. Pull boxes shall be provided as required or directed.

No wire shall be pulled until the conduit system is complete in all details.

The ends of all conduits shall be tightly plugged to exclude dust and moisture during construction.

Conduit support shall be spaced at intervals of 8 ft. or less, as required to obtain rigid construction.

Single conduits shall be supported by means of two-hole pipe clamps. Multiple runs of conduits shall be supported on trapeze type hangers with steel horizontal members and threaded hanger rods. The rods shall be not less than 3/8 inch diameter. The channel shall be not less than 1 1/2" nominal size.

Conduit hangers shall be attached to structural steel by means of beam or channel clamps.

All conduits on exposed work shall be run at right angles to and parallel with the surrounding walls and shall conform to the form of the ceiling. No diagonal runs will be allowed. Bends in parallel conduit runs shall be concentric. All conduit shall be run straight and true.

Conduit terminating in sheet steel boxes shall have double locknuts and insulated bushings.

Flexible metal conduit shall be used for all motor terminations and other equipment where vibration is present. Flexible conduit length shall not exceed 1'-6" in length for this application.

Provide expansion coupling every 100 feet for long runs of conduit and at concrete expansion joints. Provide ground bonding jumpers around expansion couplings, used on metallic conduit, sized according to Table 250-122 of the NEC.

Seal all wall penetrations to watertight condition. Finish as applicable to location.

Approval by the Architect shall be required to install conduit in structural members.

In general, the conduit installation shall follow the layout shown on the plans. This layout is, however, diagrammatic only, and where changes are necessary due to structural conditions, other apparatus or other causes, such changes shall be made without additional cost to the Owner. It is recognized that branch circuit routing shown on the drawings may not always be the most economical or the most feasible method. Routing may be changed by the Contractor subject to the following provisions:

Conduits shown routed overhead may not be installed in or below slabs or in walls.

Not more than three circuits may be installed in any one conduit. Care must be taken to provide the appropriate number of neutrals where two or three circuits are on the same phase.

All conduit shall be concealed unless otherwise noted on the drawings.

Exposed conduit will be permitted only as shown on the drawings. Exposed conduit shall be run parallel with or at right angles to the building walls.

All empty conduits shall be provided with a plastic pull wire rated for a minimum of 200 lbs.

Conduit stub-ups at panels shall be secured in place by use of Unistrut and clamps.

Conduit and tubing shall be kept at least twelve (12) inches from parallel runs of flues, steam pipes or hot water lines.

Where exposed connections to motors and equipment from overhead conduits are made without benefit of a wall for conduit mounting, the connection shall consist of vertical conduit (minimum size 1") from Type "LL", "LR" or "TT" Unilet to floor flange. Connection to equipment shall be with flexible liquid-tight from Type FDT boxes located in the vertical conduit.

Flexible conduit in all areas subject to moisture shall be liquid-tight flexible conduit.

All electrical connections to vibration isolated equipment shall be made with flexible conduit.

All conduit entering the building shall be suitably sealed to prevent the entrance of moisture.

All conduit passing through a structural expansion joint shall be provided with a UL approved expansion joint fitting and bonded as required by the National Electrical Code.

Conduit run in areas with hung ceilings shall be installed in the space above the hung ceiling as close to the structure as possible. Conduits shall be supported from the structure.

RACEWAY INSTALLATION - CONDITIONS

Conduit raceways shall be installed as indicated herein. Where more than one type of raceway is listed under one condition, the Contractor may exercise his option of the raceway used. Conditions of raceway installation are as follows:

Exposed Raceway Below 8'-0" from Finish Floor and in Areas Subject to Moisture: Rigid galvanized steel conduit.

Raceway Concealed Overhead, or in Walls: Rigid galvanized steel conduit, intermediate metallic conduit or electrical metallic tubing (EMT).

Raceway Concealed in Ground Outside Building: Schedule 40 PVC or rigid steel. Rigid steel conduits installed below slab-on-grade or in the earth shall have a factory-applied PVC coating, two coats of a coal-tar system, or shall be field-wrapped with 0.010 inch thick pipe-wrapping plastic tape applied with a 50-percent overlay.

Final Raceway Connection to Recessed Fixtures in Accessible Locations: Flexible steel conduit maximum of 6'-0" long.

Final Raceway Connection to Pumps, Motors, Transformers, Etc.: Liquid-tight flexible steel conduit maximum of 1'-6" long.

Raceway That Extend Through the Slab or Above Finish Grade: 90° elbows, nipples and couplings of rigid galvanized steel or IMC shall be used where any raceway extends through the slab or above finished grade. In general PVC conduit shall not be allowed above finished slab inside the building or within 1 1/2' of finished grade outside the building.

WIRING

All conductors shall be carefully handled to avoid kinks or damage to insulation.

All wires, cables and each conductor of multi-conductor cables shall be uniquely identified at each end by color or with wire and cable markers. Lighting and receptacle wiring shall be distinctly differentiated and junction boxes marked.

Lubrications shall be used, if required, to facilitate wire pulling. Lubricants shall be UL approved for use with the insulation specified.

Neutral wires shall be pigtailed to receptacles so that a receptacle can be removed for replacement without the neutral connection to other receptacles on the circuit being disconnected.

Tighten electrical connectors and terminals, including screws and bolts, in accordance with manufacturer's published torque tightening values. Where manufacturer's torquing requirements are not indicated, tighten connectors and terminals to comply with tightening torques specified in UL 486A.

Shielded instrumentation wire shall be installed from terminal to terminal with no splicing at any intermediate point.

Shielding on instrumentation wire shall be grounded at the transmitter end only.

All 600 Volt wire insulation shall be tested with a "megger" after installation. Tests shall be made at not less than 500 Volts.

Field test all installed fiber optic cables from termination to termination for dB loss and submit a report to the engineer.

DISCONNECTS

Motor circuit disconnects shall be mounted within fifty feet and in sight of the load being served.

Disconnects shall be labeled in accordance with Section 16010.

Starters on air handler units shall be interlocked to fire alarm panel to shut down air handler on alarm as shown on drawings.

GROUNDING

Ground all non-current carrying metal parts of the electrical system to provide a low impedance path for ground fault current. Route ground connections and conductors to ground and protective devices in shortest and straightest paths as possible.

Insulated grounding bushings shall be required for all raceways, service entrance panels, distribution panels, all raceways one inch and larger and any raceway entering a concentric knock-out.

In general a ground wire shall be installed in every conduit. The conduit installation itself shall serve as an additional grounding means.

Where there are parallel feeders installed in more than one raceway, each raceway shall have a ground conductor.

Where conduits terminate without mechanical connection (i.e., locknuts and bushings) to panelboards, and for all terminations of conduit sizes one inch and larger; and for all sizes of metallic conduit (rigid or flexible) terminating in concentric knockouts, the following procedure shall be followed: Each conduit shall be provided with an insulated grounding bushing and each bushing connected with a bare copper conductor to the ground bus in the electrical equipment. The ground conductor shall be in accordance with Article 250 of the NEC.

Grounding conductors shall be attached to equipment with a bolt-on lug or approved tapered screw used for no other purpose. Use crimp-on spade lugs for stranded conductors.

IDENTIFICATION

Equipment

Equipment identification shall be made using engraved laminated plastic plates (indented tape labels will not be permitted). Characters shall be white on a black background and 1/4" high minimum. Plates shall be secured to the panels by means of screws or metal pressure pins. Cement, by itself, will not be acceptable. All nameplates shall be mounted on the outside surface of the piece of equipment.

Individually enclosed safety switches, circuit breakers, and motor starters, pull boxes, control cabinets and other such items shall be identified indicating load, electrical characteristics, and source. For example, a disconnect switch for a 7-1/2 horsepower, 208 volt, 3 phase air handling unit, Number 8 feed from Panel "MDP", Circuit Number 2 shall be labeled as follows:

AHU-8
7-1/2 HP, 208V, 3Ø
Cir: MDP-2

Service entrance panel, distribution panels, panelboards, and transformers shall be identified indicating panel designation from the drawings, electrical characteristics and source. For example, a 277/480 volt 3 phase panel "LPA" feed from "MDP" Circuit No. 3 shall be labeled as follows:

LP-A
277/480V, 3Ø
(Feeder: MDP-3)

Service entrance panel and distribution panels shall also have each circuit identified as to circuit number, load, and electrical characteristics of load. For example, a 5 HP, 208 volt, 3 phase hot water pump Number 6 feed from panel MDP, Circuit No. 4 would be labeled as follows with the plate attached adjacent to the circuit:

MDP-4
HWP-6
5 HP, 208V, 3Ø

All enclosures containing energized components shall be marked with mylar labels identifying hazards. Such warning messages as "WARNING-HAZARDOUS VOLTAGE", "480 VOLTS", "240 VOLTS", etc. are acceptable. Labels shall be EZ-Code by Thomas & Betts or similar product.

Junction Box Identification: Each junction box cover shall be labeled with a permanent "magic" marker or other means to identify the circuits within. For example, a junction box containing lighting circuits 21, 23, 25 from Panel L2A would be labeled "L2A-21,23,25". Telephone junction boxes shall be labeled "T". Fire alarm system junction boxes shall be labeled "FA". Public address, nurse call, and other system junction boxes shall be labeled accordingly.

Conductor Identification: All cables and wires shall be color coded as to phase per convention. See color coding above.

Raceway Identification: All raceways leaving the service entrance panel and distribution panels shall be clearly marked as to their circuit number. For example, a conduit containing conductors for Panel MDP, Circuit No. 5 would be marked MDP-5. Empty conduits shall be marked "empty".

Ungrounded Conductor Identification within Panelboards: All panelboards shall have a label indicating the ungrounded conductors color schedule as noted below. Labels shall be at least 2" x 4", laminated in plastic, and affixed to the inside of the equipment door.

For 120/240 Volt, 1 phase panels:

- AØ conductors – Black
- BØ Conductors – Red

For 120/208 Volt, 3 phase panels:

- AØ Conductors – Black
- BØ Conductors – Red
- CØ Conductors – Blue

For 277/480 Volt, 3 phase panels:

- AØ Conductors – Brown
- BØ Conductors – Orange
- CØ Conductors – Yellow

FIREPROOFING

All conduit and boxes passing through or installed within fire walls and smoke walls shall be installed so as to maintain the integrity and rating of the wall through which it passes. Boxes shall be installed within 1/8" of wall surface. Conduits penetrating rated floors shall be installed to maintain the fire rating of the floor using UL approved sealing materials.

END OF SECTION